

DECLARATION OF PERFORMANCE
DoP No. MKT-211 - en

1. Unique identification code of the product-type: **MKT Wedge Anchor B**
2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4):

ETA-01/0013, Annex A2 and A3
Batch number: see packaging of the product

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

generic type	torque controlled expansion anchor (bolt type)
for use in	non-cracked concrete C20/25 - C50/60 (EN 206)
option	7
loading	static or quasi-static
material	<u>zinc plated steel:</u> dry internal conditions only covered sizes: M6, M8, M10, M12, M16, M20 <u>hot-dip galvanised steel:</u> dry internal conditions only covered sizes: M8, M10, M12, M16, M20 <u>stainless steel (marking A4):</u> internal and external use without particular aggressive conditions covered sizes: M6, M8, M10, M12, M16, M20 <u>highly corrosion resistant steel (marking HCR):</u> internal and external use with particular aggressive conditions covered sizes: M6, M8, M10, M12, M16, M20
temperature range (if applicable)	--

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5):

MKT Metall-Kunststoff-Technik GmbH & Co. KG
Auf dem Immel 2
D - 67685 Weilerbach

5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2): --
6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V: **System 1**
7. In case of the declaration of performance concerning a construction product covered by a harmonised standard: --

8. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:

issued **Deutsches Institut für Bautechnik, Berlin**
 on the basis of **ETA-01/0013**
ETAG 001-2

The notified body 1343-CPR performed under system 1:

- (i) determination of the product type on the basis of type testing (including sampling), type calculation, tabulated values or descriptive documentation of the product;
- (ii) initial inspection of the manufacturing plant and of factory production control;
- (iii) continuous surveillance, assessment and evaluation of factory production control

and issued: Certificate of constancy of performance 1343-CPR-M 550-3

9. Declared performance:

Essential Characteristics	Design Method	Performance		Harmonized Technical Specification
		Zinc plated	A4 / HCR	
characteristic resistance for tension	ETAG 001, Annex C CEN/TS 1992-4	Annex C1	Annex C2	ETAG 001
characteristic resistance for shear	ETAG 001, Annex C CEN/TS 1992-4	Annex C3	Annex C3	
displacement for serviceability limit state	ETAG 001, Annex C CEN/TS 1992-4	Annex C4	Annex C4	

Where pursuant to Article 37 or 38 in the Specific Technical Documentation has been used, the requirements with which the product complies: --

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

L. Weustenhagen
Lore Weustenhagen
 (General Manager)
 Weilerbach, 30.01.2015

i.V. *Bigalke*
Dipl.-Ing. Detlef Bigalke
 (Head of product development)



Table C1: Characteristic values for tension loads, steel zinc plated

Anchor size			M6	M8	M10	M12	M16	M20
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0					
Steel failure								
Characteristic resistance	$N_{Rk,s}$	[kN]	8,7	15,3	26	35	65	107
Partial safety factor	γ_{Ms}	[-]	1,5				1,6	
Pull-out								
Standard anchorage depth h_{ef}								
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	9	12	16	1)	1)	1)
Reduced anchorage depth $h_{ef,red}$								
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	6 ²⁾	1)2)	1)	1)	1)	1)
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck,cube}}{25}\right)^{0,5}$					
Splitting								
Standard anchorage depth h_{ef}								
Spacing	$S_{cr,sp}$	[mm]	160	220	240	330	410	500
Edge distance	$C_{cr,sp}$	[mm]	80	110	120	165	205	250
Reduced anchorage depth $h_{ef,red}$								
Spacing	$S_{cr,sp}$	[mm]	180	210	230	240	320	400
Edge distance	$C_{cr,sp}$	[mm]	90	105	115	120	160	200
Concrete cone failure								
Standard anchorage depth h_{ef}								
Effective anchorage depth	$h_{ef} \geq$	[mm]	40	44	48	65	82	100
Spacing	$S_{cr,N}$	[mm]	3 h_{ef}					
Edge distance	$C_{cr,N}$	[mm]	1,5 h_{ef}					
Reduced anchorage depth $h_{ef,red}$								
Effective anchorage depth	$h_{ef,red} \geq$	[mm]	30 ²⁾	35 ²⁾	42	50	64	78
Spacing	$S_{cr,N}$	[mm]	3 $h_{ef,red}$					
Edge distance	$C_{cr,N}$	[mm]	1,5 $h_{ef,red}$					
Factor according to CEN/TS 1992-4	k_{ucr}	[-]	10,1					

¹⁾ Pullout failure is not decisive

²⁾ Use restricted to anchorages of indeterminate structural components

Wedge Anchor B

Performance
Characteristic values for tension loads, steel zinc plated

Annex C1

Table C2: Characteristic values for tension loads, stainless steel A4/HCR

Anchor size			M6	M8	M10	M12	M16	M20	
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0						
Steel failure									
Characteristic resistance	$N_{RK,s}$	[kN]	10	18	30	44	88	134	
Partial safety factor	γ_{Ms}	[-]	1,50						1,68
Pull-out									
Standard anchorage depth h_{ef}									
Characteristic resistance in non-cracked concrete C20/25	$N_{RK,p}$	[kN]	7,5	12	16	25	1)	1)	
Reduced anchorage depth $h_{ef,red}$									
Characteristic resistance in non-cracked concrete C20/25	$N_{RK,p}$	[kN]	6 ²⁾	9 ²⁾	12	1)	1)	1)	
Splitting For the proof against splitting $N^0_{RK,c}$ has to be replaced by $N^0_{RK,sp}$.									
Standard anchorage depth h_{ef}									
The higher one of the decisive resistances of Case 1 and Case 2 is applicable.									
Case 1									
Characteristic resistance in non-cracked concrete C20/25	$N^0_{RK,sp}$	[kN]	6	9	12	20	30	40	
Spacing	$S_{cr,sp}$	[mm]	3 h_{ef}						
Edge distance	$C_{cr,sp}$	[mm]	1,5 h_{ef}						
Case 2									
Characteristic resistance in non-cracked concrete C20/25	$N^0_{RK,sp}$	[kN]	7,5	12	16	25	1)	1)	
Spacing	$S_{cr,sp}$	[mm]	160	220	240	340	410	560	
Edge distance	$C_{cr,sp}$	[mm]	80	110	120	170	205	280	
Reduced anchorage depth $h_{ef,red}$									
Characteristic resistance in non-cracked concrete C20/25	$N^0_{RK,sp}$	[kN]	6 ²⁾	9 ²⁾	12	1)	1)	1)	
Spacing	$S_{cr,sp}$	[mm]	180	210	230	300	320	400	
Edge distance	$C_{cr,sp}$	[mm]	90	105	115	150	160	200	
Increasing factor for $N_{RK,p}$ and $N^0_{RK,sp}$	ψ_C	[-]	$\left(\frac{f_{ck,cube}}{25}\right)^{0,5}$						
Concrete cone failure									
Standard anchorage depth									
Effective anchorage depth	h_{ef}	[mm]	40	44	48	65	80	100	
Spacing	$S_{cr,N}$	[mm]	3 h_{ef}						
Edge distance	$C_{cr,N}$	[mm]	1,5 h_{ef}						
Reduced anchorage depth									
Effective anchorage depth	$h_{ef,red}$	[mm]	30 ²⁾	35 ²⁾	42	50	64	78	
Spacing	$S_{cr,N}$	[mm]	3 h_{ef}						
Edge distance	$C_{cr,N}$	[mm]	1,5 h_{ef}						
Factor according to CEN/TS 1992-4	K_{ucr}	[-]	10,1						

¹⁾ Pullout failure is not decisive.

²⁾ Use restricted to anchorages of indeterminate structural components.

Wedge Anchor B

Performance
Characteristic values for **tension loads, stainless steel A4/HCR**

Annex C2

Table C3: Characteristic values for shear loads, steel zinc plated

Anchor size			M6	M8	M10	M12	M16	M20
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0					
Steel failure without lever arm								
Characteristic shear resistance	$V_{Rk,s}$	[kN]	5	11	17	25	44	69
Factor for ductility	k_2	[-]	1,0					
Steel failure with lever arm								
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	9	23	45	78	186	363
Partial safety factor for $V_{Rk,s}$ and $M^0_{Rk,s}$	γ_{Ms}	[-]	1,25				1,33	
Concrete pry-out failure								
Factor k acc. ETAG 001, Annex C or k_3 acc. CEN/TS 1992-4 for h_{ef}	$k_{(3)}$	[-]	1,0	1,0	1,0	2,0	2,0	2,0
Factor k acc. ETAG 001, Annex C or k_3 acc. CEN/TS 1992-4 for $h_{ef,red}$	$k_{(3)}$	[-]	1,0 ¹⁾	1,0 ¹⁾	1,0	1,0	2,0	2,0
Concrete edge failure								
Effective length of anchor in shear loading for h_{ef}	l_f	[mm]	40	44	48	65	82	100
Effective length of anchor in shear loading for $h_{ef,red}$	$l_{f,red}$	[mm]	30 ¹⁾	35 ¹⁾	42	50	64	78
Outside diameter of anchor	d_{nom}	[mm]	6	8	10	12	16	20

¹⁾ Use restricted to anchorages of indeterminate structural components

Table C4: Characteristic values for shear loads, stainless steel A4/HCR

Anchor Size			M6	M8	M10	M12	M16	M20
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0					
Steel failure without lever arm								
Characteristic shear resistance	$V_{Rk,s}$	[kN]	7	12	19	27	50	86
Factor for ductility	k_2	[-]	1,0					
Steel failure with lever arm								
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	10	24	49	85	199	454
Partial safety factor for $V_{Rk,s}$ and $M^0_{Rk,s}$	γ_{Ms}	[-]	1,25				1,4	
Concrete pry-out failure								
Factor k acc. ETAG 001, Annex C or k_3 acc. CEN/TS 1992-4 for h_{ef}	$k_{(3)}$	[-]	1,0	1,0	1,0	2,0	2,0	2,0
Factor k acc. ETAG 001, Annex C or k_3 acc. CEN/TS 1992-4 for $h_{ef,red}$	$k_{(3)}$	[-]	1,0 ¹⁾	1,0 ¹⁾	1,0	1,0	2,0	2,0
Concrete edge failure								
Effective length of anchor in shear loading with h_{ef}	l_f	[mm]	40	44	48	65	80	100
Effective length of anchor in shear loading with $h_{ef,red}$	$l_{f,red}$	[mm]	30 ¹⁾	35 ¹⁾	42	50	64	78
Outside diameter of anchor	d_{nom}	[mm]	6	8	10	12	16	20

¹⁾ Use restricted to anchorages of indeterminate structural components

Wedge Anchor B

Performance
Characteristic values for **shear loads**

Annex C3

Table C5: Displacements under tension loads, steel zinc plated

Anchor size			M6	M8	M10	M12	M16	M20
Standard anchorage depth								
Tension load	N	[kN]	4,3	5,8	7,6	11,9	16,7	23,8
Displacement	δ_{N0}	[mm]	0,4	0,5				
	$\delta_{N\infty}$	[mm]	0,7	2,3				
Reduced anchorage depth								
Tension load	N	[kN]	2,9	5,0	6,5	8,5	12,3	16,6
Displacement	δ_{N0}	[mm]	0,3	0,4				
	$\delta_{N\infty}$	[mm]	0,6	1,8				

Table C6: Displacements under tension loads, stainless steel A4/HCR

Anchor size			M6	M8	M10	M12	M16	M20
Standard anchorage depth								
Tension load	N	[kN]	3,6	5,7	7,6	11,9	17,2	24,0
Displacement	δ_{N0}	[mm]	0,7	0,9	0,5	0,6	0,9	2,1
	$\delta_{N\infty}$	[mm]	1,8					4,2
Reduced anchorage depth								
Tension load	N	[kN]	2,9	4,3	5,7	8,5	12,3	16,6
Displacement	δ_{N0}	[mm]	0,4	0,7	0,4	0,4	0,6	1,5
	$\delta_{N\infty}$	[mm]	1,3					2,9

Table C7: Displacements under shear loads, steel zinc plated

Anchor size			M6	M8	M10	M12	M16	M20
Shear load	V	[kN]	2,9	6,3	9,7	14,3	23,6	37,0
Displacement	δ_{V0}	[mm]	1,2	1,5	1,6	2,6	3,1	4,4
	$\delta_{V\infty}$	[mm]	2,4	2,2	2,4	3,9	4,6	6,6

Table C8: Displacements under shear loads, stainless steel A4/HCR

Anchor Size			M6	M8	M10	M12	M16	M20
Shear load	V	[kN]	4,0	6,9	10,9	15,4	28,6	43,7
Displacement	δ_{V0}	[mm]	1,1	2,0	1,2	2,0	2,2	2,1
	$\delta_{V\infty}$	[mm]	1,7	3,0	1,8	3,0	3,3	3,2

Wedge Anchor B

Performance
Displacements

Annex C4