...eine starke Verbindung

DECLARATION OF PERFORMANCE
DoP No. MKT-121 - en

1. Unique identification code of the product-type: **MKT Highload Anchor SZ**

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4):
ETA-02/0030, Annex A2
Batch number: see packaging of the product

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

generic type	torque controlled expansion anchor (sleeve type)
for use in	cracked and non-cracked concrete C20/25 - C50/60 (EN 206)
option	1
loading	static or quasi-static; seismic, performance category C1 + C2 covered sizes: SZ-B and SZ-S (M8, M10, M12, M16, M16L, M20)
material	zinc-plated steel: dry internal conditions only covered sizes: SZ-B (M6, M8, M10, M12, M16, M16L, M20); SZ-S (M6, M8, M10, M12, M16, M16L, M20); SZ-SK (M6, M8, M10, M12) stainless steel (marking A4): internal and external use without particular aggressive conditions covered sizes: SZ-B (M8, M10, M12, M16); SZ-S (M8, M10, M12, M16); SZ-SK (M8, M10, M12)
temperature range (if applicable)	--

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5):

MKT Metall-Kunststoff-Technik GmbH & Co. KG
Auf dem Immel 2
D - 67685 Weilerbach

5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2): --

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V: **System 1**

7. In case of the declaration of performance concerning a construction product covered by a harmonised standard: --

28.10.2015

8. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:

Deutsches Institut für Bautechnik, Berlin

issued

ETA-02/0030

on the basis of

ETAG 001-2

The notified body 1343-CPR performed under system 1:

(i) determination of the product type on the basis of type testing (including sampling), type calculation, tabulated values or descriptive documentation of the product;

(ii) initial inspection of the manufacturing plant and of factory production control;

(iii) continuous surveillance, assessment and evaluation of factory production control

and issued: Certificate of constancy of performance 1343-CPR-M 550-9

9. Declared performance:

Essential Characteristics	**Design Method**	**Performance**		**Harmonized Technical Specification**
		Steel, zinc-plated	**Stainless steel A4**	
characteristic resistance for tension	ETAG 001, Annex C CEN/TS 1992-4	Annex C1, C2	Annex C1, C3	ETAG 001
characteristic resistance for shear	ETAG 001, Annex C CEN/TS 1992-4	Annex C4	Annex C5	
characteristic resistance for seismic action	TR 045	Annex C6	Annex C7	
displacement for serviceability limit state	ETAG 001, Annex C CEN/TS 1992-4	Annex C9, C10	Annex C9, C10	
characteristic resistance under fire exposure	ETAG 001, Annex C CEN/TS 1992-4	Annex C8	Annex C8	

Where pursuant to Article 37 or 38 in the Specific Technical Documentation has been used, the requirements with which the product complies: --

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Lore Weustenhagen
(General Manager)
Weilerbach, 28.10.2015

i.V.

Dipl.-Ing. Detlef Bigalke
(Head of product development)

Table C1: Characteristic values for **tension load, cracked concrete** under static or quasi-static action**, steel zinc plated**

Anchor size			**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/M16L**	**28/M20**
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0						
Steel failure									
Characteristic resistance	$N_{Rk,s}$	[kN]	16	29	46	67	126	126	196
Partial safety factor	γ_{Ms}	[-]	1,5						
Pull-out failure									
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	12	16	1)	1)	1)	1)
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck,cube}}{25}\right)^{0,5}$						
Concrete cone failure									
Effective anchorage depth	h_{ef}	[mm]	50	60	71	80	100	115	125
Factor acc. to CEN/TS 1992-4	k_{cr}	[-]	7,2						

1) Pull-out is not decisive.

Table C2: Characteristic values for **tension load**, **cracked concrete** under static or quasi-static action**, stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0			
Steel failure						
SZ-B						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	γ_{Ms}	[-]	1,5			
SZ-S and SZ-SK						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	γ_{Ms}	[-]	1,87			
Pull-out failure						
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	9	16	1)	1)
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck,cube}}{25}\right)^{0,5}$			
Concrete cone failure						
Effective anchorage depth	h_{ef}	[mm]	60	71	80	100
Factor acc. to CEN/TS 1992-4	k_{cr}	[-]	7,2			

1) Pull-out is not decisive.

Highload Anchor SZ

Performance
Characteristic values for **tension load** in **cracked concrete** under static or quasi-static action

Annex C1

Table C3: Characteristic values for **tension load in non-cracked concrete**, under static or quasi-static action, **steel zinc plated**

Anchor size			**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/M16L**	**28/M20**
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0						
Steel failure									
Characteristic resistance	$N_{Rk,s}$	[kN]	16	29	46	67	126	126	196
Partial safety factor	γ_{Ms}	[-]	1,5						
Pull-out failure									
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	1)	20	30	1)	1)	1)	1)
Splitting failure (The higher resistance of Case 1 and Case 2 may be applied.)									
Case 1									
Characteristic resistance in concrete C20/25	$N^0_{Rk,sp}$	[kN]	12 2)	16 2)	25 2)	30 2)	40 2)	70	50 2)
Spacing	$s_{cr,sp}$	[mm]	$3\ h_{ef}$						
Edge distance	$c_{cr,sp}$	[mm]	$1{,}5\ h_{ef}$						
Case 2 (acc. to ETAG 001, Annex C, equation (5.3))									
Spacing	$s_{cr,sp}$	[mm]	$5\ h_{ef}$					$3\ h_{ef}$	$5\ h_{ef}$
Edge distance	$c_{cr,sp}$	[mm]	$2{,}5\ h_{ef}$					$1{,}5\ h_{ef}$	$2{,}5\ h_{ef}$
Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$	ψ_c	[-]	$\left(\frac{f_{ck,cube}}{25}\right)^{0,5}$						
Concrete cone failure									
Effective Anchorage depth	h_{ef}	[mm]	50	60	71	80	100	115	125
Factor acc. to CEN/TS 1992-4	k_{ucr}	[-]	10,1						

1) Pull-out is not decisive.

2) For the proof against splitting failure, $N^0_{Rk,c}$ has to be has to be replaced by $N^0_{Rk,sp}$.

Table C4: Characteristic values for **tension load** in **non-cracked concrete** under static or quasi-static action, **stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0			
Steel failure						
SZ-B						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	γ_{Ms}	[-]	1,5			
SZ-S and SZ-SK						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	γ_{Ms}	[-]	1,87			
Pull-out failure						
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	16	25	35	[1)]
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck,cube}}{25}\right)^{0,5}$			
Splitting failure						
Spacing	$s_{cr,sp}$	[mm]	360	470	530	600
Edge distance	$c_{cr,sp}$	[mm]	180	235	265	300
Concrete cone failure						
Effective anchorage depth	h_{ef}	[mm]	60	71	80	100
Factor acc. to CEN/TS 1992-4	k_{ucr}	[-]	10,1			

[1)] Pull-out is not decisive.

Table C5: Characteristic values of **shear load** under static or quasi-static action, **steel zinc plated**

Anchor size			**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/M16L**	**28/M20**
Steel failure without lever arm									
SZ-B									
Characteristic resistance	$V_{Rk,s}$	[kN]	16	25	36	63	91	91	122
Ductility factor	k_2	[-]	1,0						
Partial safety factor	γ_{Ms}	[-]	1,25						
SZ-S and SZ-SK									
Characteristic resistance	$V_{Rk,s}$	[kN]	18	30	48	73	126	126	150
Ductility factor	k_2	[-]	0,8						
Partial safety factor	γ_{Ms}	[-]	1,25						
Steel failure with lever arm									
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	12	30	60	105	266	266	519
Partial safety factor	γ_{Ms}	[-]	1,25						
Concrete pry-out failure									
Factor k acc. to ETAG 001, Annex C or k_3 acc. to CEN/TS 1992-4	$k_{(3)}$	[-]	1,8	2,0					
Concrete edge failure									
Effective length of anchor in shear loading	l_f	[mm]	50	60	71	80	100	115	125
Outside diameter of anchor	d_{nom}	[mm]	10	12	15	18	24	24	28

Highload Anchor SZ

Performance
Characteristic values for **shear load** under static or quasi-static action, **steel zinc plated**

Annex C4

Table C6: Characteristic values for **shear load** under static or quasi-static action, **stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Steel failure without lever arm						
SZ-B						
Characteristic resistance	$V_{Rk,s}$	[kN]	24	37	62	92
Ductility factor	k_2	[-]	1,0			
Partial safety factor	γ_{Ms}	[-]	1,25			
SZ-S and SZ-SK						
Characteristic resistance	$V_{Rk,s}$	[kN]	24	37	62	92
Ductility factor	k_2	[-]	0,8			
Partial safety factor	γ_{Ms}	[-]	1,36			
Steel failure with lever arm						
SZ-B						
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	26	52	92	232
Ductility factor	k_2	[-]	1,0			
Partial safety factor	γ_{Ms}	[-]	1,25			
SZ-S and SZ-SK						
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	26	52	92	232
Ductility factor	k_2	[-]	0,8			
Partial safety factor	γ_{Ms}	[-]	1,56			
Concrete pry-out failure						
Factor k acc. to ETAG 001, Annex C or k_3 acc. to CEN/TS 1992-4	$k_{(3)}$	[-]	2,0			
Concrete edge failure						
Effective length of anchor in shear loading	l_f	[mm]	60	71	80	100
Outside diameter of anchor	d_{nom}	[mm]	12	15	18	24

Table C7: Characteristic values for **seismic action, Category C1 and C2, steel zinc plated**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/M16L**	**28/M20**
Tension load								
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0					
Steel failure								
Characteristic tension resistance category **C1**	$N_{Rk,s,seis,C1}$	[kN]	29	46	67	126	126	196
Characteristic tension resistance category **C2**	$N_{Rk,s,seis,C2}$	[kN]	29	46	67	126	126	196
Partial safety factor	$\gamma_{Ms,seis}$	[-]	1,5					
Pull-out failure								
Characteristic tension resistance category **C1**	$N_{Rk,p,seis,C1}$	[kN]	12	16	25	36	44,4	50,3
Characteristic tension resistance category **C2**	$N_{Rk,p,seis,C2}$	[kN]	5,4	16,4	22,6	29,0	41,2	43,6
Increasing factor for $N_{Rk,p,seis}$	ψ_c	[-]	1,0					
Shear load								
Steel failure without lever arm								
SZ-B								
Characteristic shear resistance category **C1**	$V_{Rk,s,seis,C1}$	[kN]	18,0	27,1	43,4	51,9	51,9	96,4
Characteristic shear resistance category **C2**	$V_{Rk,s,seis,C2}$	[kN]	12,7	20,5	31,5	50,1	50,1	67,1
SZ-S								
Characteristic shear resistance category **C1**	$V_{Rk,s,seis,C1}$	[kN]	18,0	27,1	43,4	51,9	51,9	96,4
Characteristic shear resistance category **C2**	$V_{Rk,s,seis,C2}$	[kN]	12,7	20,5	31,5	69,3	69,3	67,1
Partial safety factor	$\gamma_{Ms,seis}$	[-]	1,25					
Steel failure with lever arm								
Characteristic resistance	$M^0_{Rk,s,seis}$	[Nm]	no performance determined					

Table C8: Characteristic values for **seismic action, Category C1 and C2, stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Tension load						
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0			
Steel failure						
Characteristic tension resistance, category **C1**	$N_{Rk,s,seis,C1}$	[kN]	26	41	60	110
Characteristic tension resistance, category **C2**	$N_{Rk,s,seis,C2}$	[kN]	26	41	60	110
Partial safety factor **SZ-B**	$\gamma_{Ms,seis}$	[-]	1,5			
Partial safety factor **SZ-S**	$\gamma_{Ms,seis}$	[-]	1,87			
Pull-out failure						
Characteristic tension resistance, category **C1**	$N_{Rk,p,seis,C1}$	[kN]	9	16	26	36
Characteristic tension resistance, category **C2**	$N_{Rk,p,seis,C2}$	[kN]	4,8	16,5	24,8	44,5
Increasing factor for $N_{Rk,p,seis}$	ψ_c	[-]	1,0			
Shear load						
Steel failure without lever arm						
Characteristic shear resistance, category **C1**	$V_{Rk,s,seis,C1}$	[kN]	9,6	13,3	25,4	75,4
Characteristic shear resistance, category **C2**	$V_{Rk,s,seis,C2}$	[kN]	9,7	14,0	18,0	32,2
Partial safety factor **SZ-B**	$\gamma_{Ms,seis}$	[-]	1,25			
Partial safety factor **SZ-S**	$\gamma_{Ms,seis}$	[-]	1,36			
Steel failure with lever arm						
Characteristic resistance	$M^0_{Rk,s,seis}$	[Nm]	no performance determined			

Table C9: Characteristic values for **tension and shear load** under **fire exposure** in cracked and non-cracked concrete C20/25 to C50/60

Anchor size				**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/M16L**	**28/M20**
Tension load										
Steel failure										
Steel zinc plated										
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	1,0	1,9	4,3	6,3	11,6		18,3
	R60			0,8	1,5	3,2	4,6	8,6		13,5
	R90			0,6	1,0	2,1	3,0	5,0		7,7
	R120			0,4	0,8	1,5	2,0	3,1		4,9
Stainless steel A4										
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	-	6,1	10,2	15,7	29,2	-	-
	R60			-	4,4	7,3	11,1	20,6	-	-
	R90			-	2,6	4,3	6,4	12,0	-	-
	R120			-	1,8	2,8	4,1	7,7	-	-
Shear load										
Steel failure without lever arm										
Steel zinc plated										
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	1,0	1,9	4,3	6,3	11,6		18,3
	R60			0,8	1,5	3,2	4,6	8,6		13,5
	R90			0,6	1,0	2,1	3,0	5,0		7,7
	R120			0,4	0,8	1,5	2,0	3,1		4,9
Stainless steel A4										
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	-	14,3	22,7	32,8	61,0	-	-
	R60			-	11,1	17,6	25,5	47,5	-	-
	R90			-	7,9	12,6	18,3	34,0	-	-
	R120			-	6,3	10,0	14,6	27,2	-	-
Steel failure with lever arm										
Steel zinc plated										
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	0,8	2,0	5,6	9,7	24,8		42,4
	R60			0,6	1,5	4,1	7,2	18,3		29,8
	R90			0,4	1,0	2,7	4,7	11,9		17,1
	R120			0,3	0,8	1,9	3,1	6,6		10,7
Stainless steel A4										
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	-	6,2	13,2	24,4	61,8	-	-
	R60			-	4,5	9,4	17,2	43,6	-	-
	R90			-	2,7	5,6	10,0	25,3	-	-
	R120			-	1,8	3,6	6,4	16,2	-	-

The characteristic resistances for pull-out failure, concrete cone failure, concrete pry-out and concrete edge failure can be calculated according to TR020 / CEN/TS 1992-4.

Table C10: Displacements under **tension load**

Anchor size			**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/M16L**	**28/M20**
Steel, zinc plated									
Tension load in cracked concrete	N	[kN]	2,4	5,7	7,6	12,3	17,1	21,1	24
Displacement	δ_{N0}	[mm]	0,5	0,5	0,5	0,7	0,8	0,7	0,9
	$\delta_{N\infty}$	[mm]	2,0	2,0	1,3	1,3	1,3	1,3	1,4
Tension load in non-cracked concrete	N	[kN]	8,5	9,5	14,3	17,2	24	29,6	34
Displacement	δ_{N0}	[mm]	0,8	1,0	1,1			1,3	0,3
	$\delta_{N\infty}$	[mm]	3,4		1,7			2,3	1,4
Seismic action C2									
Displacement for DLS	$\delta_{N,seis,C2(DLS)}$	[mm]	-	3,3	3,0	5,0	3,0	3,0	4,0
Displacement for ULS	$\delta_{N,seis,C2(ULS)}$	[mm]	-	12,2	11,3	16,0	9,2	9,2	13,8
Stainless steel A4									
Tension load in cracked concrete	N	[kN]	-	4,3	7,6	12,1	17,0	-	-
Displacement	δ_{N0}	[mm]	-	0,5	0,5	1,3	0,5	-	-
	$\delta_{N\infty}$	[mm]	-	1,2	1,6	1,8	1,6	-	-
Tension load in non-cracked concrete	N	[kN]	-	7,6	11,9	16,7	24,1	-	-
Displacement	δ_{N0}	[mm]	-	0,2	0,3	1,2	1,5	-	-
	$\delta_{N\infty}$	[mm]	-	1,1				-	-
Seismic action C2									
Displacement for DLS	$\delta_{N,seis,C2(DLS)}$	[mm]	-	4,7	4,5	4,3	4,9	-	-
Displacement for ULS	$\delta_{N,seis,C2(ULS)}$	[mm]	-	13,3	12,7	9,7	10,1	-	-

Table C11: Displacements under **shear load**

Anchor size			**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/M16L**	**28/M20**
Steel, zinc plated									
SZ-B									
Shear load in cracked and non-cracked concrete	V	[kN]	9,1	14	20,7	35,1	52,1	52,1	77
Displacement	δ_{V0}	[mm]	2,5	2,1	2,7	3,0	5,1	5,1	4,3
	$\delta_{V\infty}$	[mm]	3,8	3,1	4,1	4,5	7,6	7,6	6,5
Seismic action C2									
Displacement for DLS	$\delta_{V,seis,C2(DLS)}$	[mm]	-	2,3	3,1	3,0	2,6	2,6	1,6
Displacement for ULS	$\delta_{V,seis,C2(ULS)}$	[mm]	-	4,8	6,4	6,1	6,6	6,6	4,8
SZ-S and SZ-SK									
Shear load in cracked and non-cracked concrete	V	[kN]	10,1	17,1	27,5	41,5	72	72	77
Displacement	δ_{V0}	[mm]	2,9	2,5	3,6	3,5	7,0	7,0	4,3
	$\delta_{V\infty}$	[mm]	4,4	3,8	5,4	5,3	10,5	10,5	6,5
Seismic action C2 (SZ-S)									
Displacement for DLS	$\delta_{V,seis,C2(DLS)}$	[mm]	-	2,3	3,1	3,0	3,3	3,3	1,6
Displacement for ULS	$\delta_{V,seis,C2(ULS)}$	[mm]	-	4,8	6,4	6,1	8,2	8,2	4,8
Stainless steel A4									
Shear load in cracked and non-cracked concrete	V	[kN]	-	13,9	21,1	34,7	50,8	-	-
Displacement	δ_{V0}	[mm]	-	3,4	4,9	4,8	6,7	-	-
	$\delta_{V\infty}$	[mm]	-	5,1	7,4	7,1	10,1	-	-
Seismic action C2									
Displacement for DLS	$\delta_{V,seis,C2(DLS)}$	[mm]	-	2,8	3,1	2,6	3,3	-	-
Displacement for ULS	$\delta_{V,seis,C2(ULS)}$	[mm]	-	5,6	5,8	5,0	6,9	-	-