... eine starke Verbindung

DICHIARAZIONE DI PRESTAZIONE

DoP No. **MKT-2.2-100_it**

- ✧ **Codice di identificazione unico del prodotto-tipo:** **Sistema di iniezione VMU plus per muratura**
- ✧ **Usi previsti:** Sistema di iniezione per ancoraggio nel muratura, vedi allegato B /Annex B
- ✧ **Fabbricante:** MKT Metall-Kunststoff-Technik GmbH & Co.KG
Auf dem Immel 2
67685 Weilerbach
- ✧ **Sistema o sistemi di valutazione e verifica della costanza della prestazione:** 1
- ✧ **Documento per la valutazione europea:** **ETAG 029**
  - Valutazione tecnica europea: **ETA-13/0909, 08.12.2016**
  - Organismo di valutazione tecnica: DIBt, Berlin
  - Organismi notificati: NB 2873 – Technische Universität Darmstadt
- ✧ **Prestazioni dichiarate:**

Caratteristiche essenziali	Prestazione
Resistenza meccanica e stabilità (BWR 1)	
Fattore di riduzione per prove in cantiere (fattore β)	Allegato / Annex C1
Capacità portante caratteristica degli elementi in acciaio	Allegato / Annex C2
Capacità portante caratteristica dei tasselli nella muratura	Allegato / Annex C3 – C45
Turni (carichi di trazione e taglio)	Allegato / Annex C4 – C45
Distanza dal bordo e dal centro	Allegato / Annex C3 – C45
Fattore di gruppo per fissaggi di gruppo	Allegato / Annex C3 – C45
Sicurezza in caso di incendio (BWR 2)	
Comportamento al fuoco	Classe A1
Resistenza al fuoco	Nessuna prestazione determinata

La prestazione del prodotto sopra identificato è conforme all'insieme delle prestazioni dichiarate. La presente dichiarazione di responsabilità viene emessa, in conformità al regolamento (EU) n. 305/2011, sotto la sola responsabilità del fabbricante sopra identificato.

Firmato a nome e per conto del fabbricante da:

Stefan Weustenhagen
(Direttore Generale)
Weilerbach, 01.01.2021

p.p.
Dipl.-Ing. Detlef Bigalke
(Direttore del Sviluppo del Prodotto)

L'originale di questa dichiarazione di prestazione è stata scritta in tedesco. In caso di deviazioni nella traduzione, la versione tedesca è valida.

Specifications of intended use

Anchorages subject to:

- Static and quasi-static loads

Base material:

- Autoclaved Aerated Concrete (use category d) according to Annex B2
- Solid brick masonry (use category b), according to Annex B2.
- Hollow brick masonry (use category c), according to Annex B2 and B3.
- Mortar strength class of the masonry M 2,5 at minimum according to EN 998-2:2010.
- For other bricks in solid masonry and in hollow or perforated masonry, the characteristic resistance of the anchor may be determined by job site tests according to ETAG 029, Annex B under consideration of the β factor according to Annex C1, Table C1

Note: The characteristic resistance for solid bricks and autoclaved aerated concrete are also valid for larger brick sizes and larger compressive strength of the masonry unit.

Temperature range:

- T_a: - 40°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C)
- T_b: - 40°C to +80°C (max. short term temperature +80°C and max. long term temperature +50°C)
- T_c: - 40°C to +120°C (max. short term temperature +120°C and max. long term temperature +72°C)

Use conditions (Environmental conditions):

- Dry and wet structure (regarding injection mortar).
- Structures subject to dry internal conditions (zinc coated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist (high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Use categories in respect of installation and use:

- Category d/d: Installation and use in dry masonry
- Category w/d: Installation in wet masonry and use in dry masonry
- Category w/w: Installation and use in dry or wet masonry

Design:

- Verifiable calculation notes and drawings are prepared taking account the relevant masonry in the region of the anchorage, the loads to be transmitted and their transmission to the supports of the structure. The position of the anchor is indicated on the design drawings.
- The anchorages are designed in accordance with the ETAG 029, Annex C, Design method A under the responsibility of an engineer experienced in anchorages and masonry work.

Characteristic values	$N_{Rk,s}$ $V_{Rk,s}$	$N_{Rk,p} = N_{Rk,b}$ $V_{Rk,b}$ and $V_{Rk,c}$	$N_{Rk,pb}$ $V_{Rk,pb}$
Determination acc. to	Annex C3	Annex C4 to C45	ETAG 029, Annex C

- For application <u>with</u> sleeve with drill bit size ≤ 15mm installed in joints not filled with mortar:
  $N_{Rk,p,j} = 0{,}18 * N_{Rk,p}$ and $N_{Rk,b,j} = 0{,}18 * N_{Rk,b}$ ($N_{Rk,p} = N_{Rk,b}$ see Annex C4 to C45)
  $V_{Rk,c,j} = 0{,}15 * V_{Rk,c}$ and $V_{Rk,b,j} = 0{,}15 * V_{Rk,b}$ ($V_{Rk,b}$ and $V_{Rk,c}$ see Annex C4 to C45)
- Application <u>without</u> sleeve installed in joints not filled with mortar is not allowed.

Installation:

- Dry or wet structures
- Drill method acc. to Annex C4 to C45.
- Anchor Installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- When using anchor rods with internal thread (VMU-IG) fastening screws or threaded rods (incl. nut and washer) must comply with the appropriate material and property class of the Internal threaded rod.

Table B1: Overview brick types and properties with corresponding fastening elements (Anchor and sleeve)

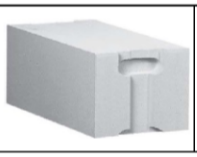
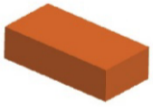
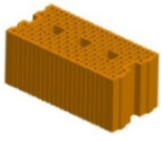
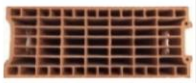
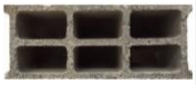
Brick-No.	Brick type	Picture	Brick size length width height [mm]	Compressive strength [N/mm²]	Bulk density [kg/dm³]	Sleeve - Anchor type	Annex
Autoclaved aerated concrete units according EN 771-4							
1	Autoclaved aerated concrete AAC6		499 240 249	6	0,6	M8/M10/M12/M16 IG-M6/IG-M8/IG-M10	C4 – C5
Calcium silicate masonry units according EN 771-2							
2	Calcium silicate solid brick KS-NF		240 115 71	10 20 27	2,0	M8/M10/M12/M16/IG-M6/IG-M8/IG-M10 VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10 VM-SH 20x200 – M12/M16/IG-M8/IG-M10	C6 – C8
3	Calcium silicate hollow brick KSL-3DF		240 175 113	8 12 14	1,4	VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10 VM-SH 20x200 – M12/M16/IG-M8/IG-M10	C9 – C11
4	Calcium silicate hollow brick KSL-12DF		498 175 238	10 12 16	1,4	VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10	C12 – C14
Clay masonry units according EN 771-1							
5	Clay solid brick Mz – DF		240 115 55	10 20 28	1,6	M8/M10/M12/M16/IG-M6/IG-M8/IG-M10 VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10 VM-SH 20x200 – M12/M16/IG-M8/IG-M10	C15 - C17
6	Clay hollow brick HLz-16DF		497 240 238	6 8 12 14	0,8	VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10 VM-SH 20x200 – M12/M16/IG-M8/IG-M10	C18 - C20
7	Clay hollow brick Porotherm Homebric		500 200 299	4 6 10	0,7	VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10	C21 - C23

Table B1: Overview brick types and properties with corresponding fastening elements (Anchor and sleeve) – continue

Brick-No.	Brick type	Picture	Brick size length width height [mm]	Compressive strength [N/mm²]	Bulk density [kg/dm³]	Sleeve - Anchor type	Annex
Clay masonry units according EN 771-1							
8	Clay hollow brick BGV Thermo		500 200 314	4 6 10	0,6	VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10	C24 - C26
9	Clay hollow brick Calibric R+		500 200 314	6 9 12	0,6	VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10	C27 - C29
10	Clay hollow brick Urbanbric		560 200 274	6 9 12	0,7	VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10	C30 - C32
11	Clay hollow brick Brique creuse C40		500 200 200	4 8 12	0,7	VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10	C33 - C35
12	Clay hollow brick Blocchi Leggeri		250 120 250	4 6 8 12	0,6	VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10 VM-SH 20x200 – M12/M16/IG-M8/IG-M10	C36 - C38
13	Clay hollow brick Doppio Uni		250 120 120	10 16 20 28	0,9	VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10 VM-SH 20x200 – M12/M16/IG-M8/IG-M10	C39 - C41
Lightweight concrete according EN 771-3							
14	Hollow lightweight concrete Bloc creux B40		494 200 190	4	0,8	VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10	C42 - C43
15	Solid lightweight concrete		300 123 248	2	0,6	M8/M10/M12/M16/IG-M6/IG-M8/IG-M10 VM-SH 12x80 – M8 VM-SH 16x85 – M8/M10/IG-M6 VM-SH 16x130 – M8/M10/IG-M6 VM-SH 20x85 – M12/M16/IG-M8/IG-M10 VM-SH 20x130 – M12/M16/IG-M8/IG-M10 VM-SH 20x200 – M12/M16/IG-M8/IG-M10	C44 - C45

Installation: Steel brush

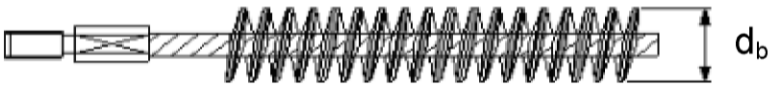


Table B2: Installation parameters in autoclaved aerated concrete AAC and solid masonry (without sleeve)

Anchor type and size			VMU-A M8 V-A M8	VMU-A M10 V-A M10	VMU- IG M6	VMU-A M12 V-A M12	VMU-IG M8	VMU-A M16 V-A M16	VMU-IG M10
Nominal drill hole diameter	d_0	[mm]	10	12		14		18	
Drill hole depth	h_0	[mm]	80	90		100		100	
Effective anchorage depth	h_{ef}	[mm]	80	90		100		100	
Minimum wall thickness	h_{min}	[mm]	h_{ef} + 30						
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	9	12	7	14	9	18	12
Diameter of steel brush	d_b	[mm]	12	14		16		20	
Min. diameter of steel brush	$d_{b,min}$	[mm]	10,5	12,5		14,5		18,5	
Max. installation torque moment	$T_{inst,max}$	[Nm]	2 (14 for Mz DF)						

Table B3: Installation parameters in solid and hollow masonry (with sleeve)

Anchor size			M8	M8 / M10 / IG-M6		M12 / M16 IG-M8 IG-M10		
Sleeve			12x80	16x85	16x130	20x85	20x130	20x200
Nominal drill hole diameter	d_0	[mm]	12	16		20		
Drill hole depth	h_0	[mm]	85	90	135	90	135	205
Effective anchorage depth	h_{ef}	[mm]	80	85	130	85	130	200
Minimum wall thickness	h_{min}	[mm]	115	115	175	115	175	240
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	9	7 (IG-M6) 9 (M8) 12 (M10)		9 (IG-M8) 12 (IG-M10) 14 (M12) 18 (M16)		
Diameter of steel brush	d_b	[mm]	14	18		22		
Min. diameter of steel brush	$d_{b,min}$	[mm]	12,5	16,5		20,5		
Max. installation torque moment	$T_{inst,max}$	[Nm]	2					

Injection System VMU plus for masonry

Intended use
Cleaning brush and installation parameters

Annex B4

Table B4: Maximum working time and minimum curing time VMU plus

Temperature in the base material	Temperature of cartridge	Working time	Minimum curing time in dry base material [1)]
-10°C to - 6 °C	+ 15°C to + 40°C	90 min	24 h
- 5 °C to - 1 °C	+ 5°C to + 40°C	90 min	14 h
0 °C to + 4 °C		45 min	7 h
+ 5 °C to + 9 °C		25 min	2 h
+ 10 °C to + 19 °C		15 min	80 min
+ 20 °C to + 29 °C		6 min	45 min
+ 30°C to + 34 °C		4 min	25 min
+ 35°C to + 39 °C		2 min	20 min
+ 40 °C		1,5 min	15 min

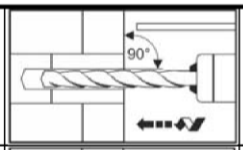
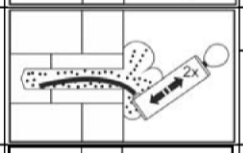
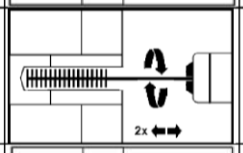
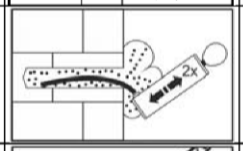
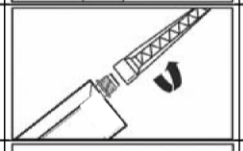
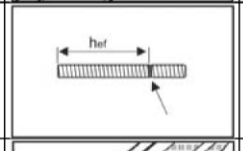
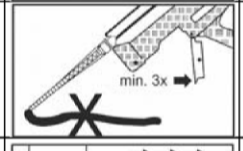
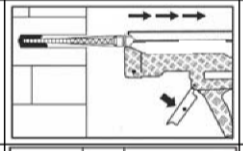
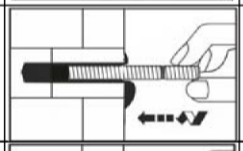
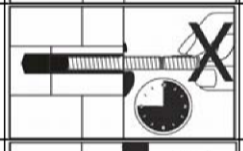
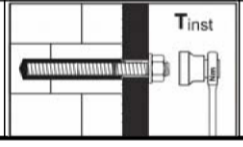
1) In wet base material the curing time **must** be doubled.

Table B5: Maximum working time and minimum curing time VMU plus Polar

Temperature in the base material	Temperature of cartridge	Working time	Minimum curing time in dry base material [1)]
-20 °C to - 16 °C	-20°C to +10°C	75 min	24 h
- 15 °C to - 11 °C		55 min	16 h
- 10 °C to - 6 °C		35 min	10 h
- 5 °C to - 1 °C		20 min	5 h
0 °C to + 4 °C		10 min	2,5 h
+ 5 °C to + 9 °C		6 min	80 min
+ 10 °C		6 min	60 min

1) In wet base material the curing time **must** be doubled.

Installation Instruction - Solid masonry <u>without</u> sleeve

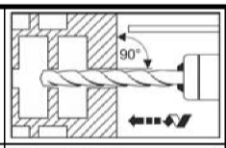
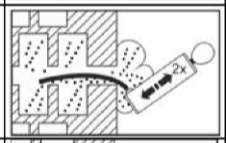
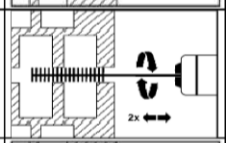
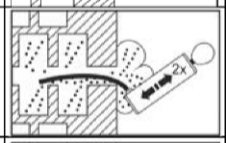
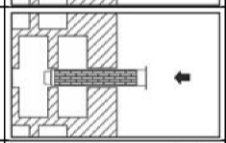
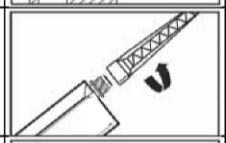
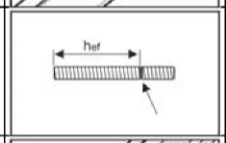
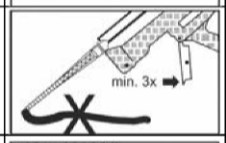
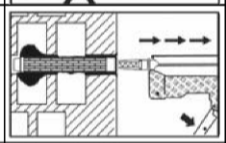
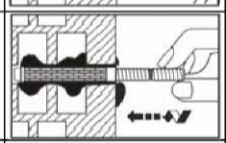
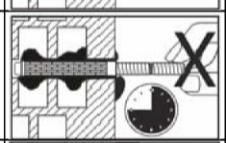
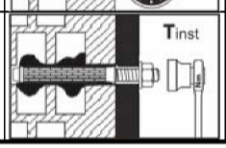
1.		Drill hole perpendicular to the surface of base material with drill method according to Annex C4-C45, with nominal drill hole diameter and bore hole depth according to the size and embedment depth required by the selected anchor. In case of aborted drill hole the hole shall be filled with mortar.
2a.		**Drill hole must be cleaned prior to installation of the anchor.** Blow out from the bottom of the bore hole two times.
2b.		Attach the appropriate sized brush (acc.to Annex B4) to a drilling machine or a battery screwdriver, brush the hole clean two times.
2c.		Finally blow out the hole again two times.
3.		Remove the cap and attach the supplied static-mixing nozzle to the cartridge and load the cartridge into the correct dispensing tool. In case of a foil tube cartridge, cut off the clip before use. For every working interruption longer than the recommended working time (Table B4 or B5) as well as for new cartridges, a new static-mixer shall be used.
4.		The position of the embedment depth shall be marked on the threaded rod. The anchor rod shall be free of dirt, grease, oil or other foreign material.
5.		Initial adhesive is not suitable for fixing the anchor. Prior to dispensing into the anchor hole, squeeze out separately a minimum of three full strokes, for foil tube cartridges six full strokes and discard non-uniformly mixed adhesive components until the mortar shows a consistent grey color.
6.		Starting from the bottom or back of the cleaned anchor hole, fill up the hole to min two-thirds with adhesive. Slowly withdraw the static mixing nozzle will avoid creating air pockets. Observe the working times given in Table B4 and B5.
7.		Push the threaded rod into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached. Be sure that the annular gap is fully filled with mortar. If no excess mortar is visible at the top of the hole, the application has to be renewed.
8.		Allow the adhesive to cure to the specified curing time given in Table B4 or B5. Do not move or load the anchor until it is fully cured. After curing time remove access mortar.
9.		After full curing, the fixture can be installed with up to the max. installation torque acc. to Table B2 or B3 with calibrated torque wrench.

Injection System VMU plus for masonry

Intended Use
Installation instructions (Solid masonry **<u>without</u> sleeve)**

Annex B6

Installation Instructions - Solid or hollow masonry - <u>with</u> sleeve

1.		Drill hole perpendicular to the surface of base material with drill method according to Annex C4-C45, with nominal drill hole diameter and bore hole depth according to the size and embedment depth required by the selected anchor. In case of aborted drill hole the drill hole shall be filled with mortar.
2a.		**Drill hole must be cleaned prior to installation of the anchor.** Blow out from the bottom of the bore hole two times.
2b.		Attach the appropriate sized brush (acc.to Annex B4) to a drilling machine or a battery screwdriver, brush the hole clean two times.
2c.		Finally blow out the hole again two times.
3.		Insert the perforated sleeve flush with the surface of the masonry or plaster. Only use sleeves that have the right length. Never cut the sleeve.
4.		Remove the cap and attach the supplied static-mixing nozzle to the cartridge and load the cartridge into the correct dispensing tool. In case of a foil tube cartridge, cut off the clip before use. For every working interruption longer than the recommended working time (Table B4 or B5) as well as for new cartridges, a new static-mixer shall be used.
5.		The position of the embedment depth shall be marked on the threaded rod. The anchor rod shall be free of dirt, grease, oil or other foreign material.
6.		Initial adhesive is not suitable for fixing the anchor. Prior to dispensing into the anchor hole, squeeze out separately a minimum of three full strokes, for foil tube cartridges six full strokes and discard non-uniformly mixed adhesive components until the mortar shows a consistent grey colour.
7.		Starting from the bottom or back fill the sleeve with adhesive. For embedment depth equal to or larger than 130 mm an extension nozzle shall be used. For quantity of mortar attend cartridges label installation instructions. Observe the working times given in Table B4 or B5.
8.		Push the threaded rod into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached.
9.		Allow the adhesive to cure to the specified curing time given in Table B4 or B5. Do not move or load the anchor until it is fully cured. After curing time remove access mortar.
10.		After full curing, the fixture can be installed with up to the max. installation torque acc. to Table B2 and B3 with calibrated torque wrench.

Injection System VMU plus for masonry

Intended Use

Installation Instruction **(**Solid or hollow masonry - **<u>with</u> sleeve)**

Annex B7

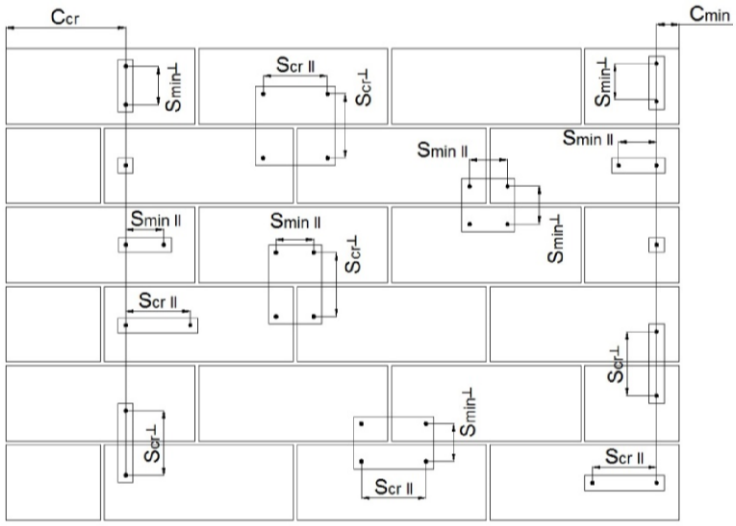
Table C1: β - factor for job-site testing under tension loading

Brick-No. and abbreviation	Installation & Use category	β-Factor					
		T_a: 40°C / 24°C		T_b: 80°C / 50°C		T_c: 120°C / 72°C	
		d/d	w/d w/w	d/d	w/d w/w	d/d	w/d w/w
1 AAC6	All sizes	0,95	0,86	0,81	0,73	0,81	0,73
2 KS-NF	$d_0 \leq 14$ mm	0,93	0,80	0,87	0,74	0,65	0,56
	$d_0 \geq 16$ mm	0,93	0,93	0,87	0,87	0,65	0,65
3 KSL-3DF	$d_0 \leq 12$ mm	0,93	0,80	0,87	0,74	0,65	0,56
	$d_0 \geq 16$ mm	0,93	0,93	0,87	0,87	0,65	0,65
4 KSL-12DF	$d_0 \leq 12$ mm	0,93	0,80	0,87	0,74	0,65	0,56
	$d_0 \geq 16$ mm	0,93	0,93	0,87	0,87	0,65	0,65
5 MZ-DF	all sizes	0,86	0,86	0,86	0,86	0,73	0,73
6 Hlz-16DF							
7 Porotherm Homebric							
8 BGV-Thermo							
9 Calibric R+							
10 Urbanbric							
11 Brique creuse C40							
12 Blocchi Leggeri							
13 Doppio Uni							
14 Bloc creux B40	$d_0 \leq 12$ mm	0,93	0,80	0,87	0,74	0,65	0,56
	$d_0 \geq 16$ mm	0,93	0,93	0,87	0,87	0,65	0,65
15 Solid lightweight concrete	$d_0 \leq 12$ mm	0,93	0,80	0,87	0,74	0,65	0,56
	$d_0 \geq 16$ mm	0,93	0,93	0,87	0,87	0,65	0,65

Table C2: Characteristic steel resistance under tension and shear load

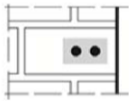
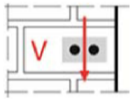
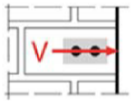
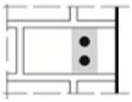
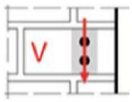
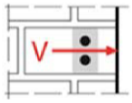
Anchor type			VMU-IG			VMU-A, V-A			
Anchor size			**M6**	**M8**	**M10**	**M8**	**M10**	**M12**	**M16**
Characteristic tension resistance									
Steel, property class 4.6	$N_{Rk,s}$	[kN]	-	-	-	15	23	34	63
	γ_{Ms}	[-]		-			2,0		
Steel, property class 4.8	$N_{Rk,s}$	[kN]	-	-	-	15	23	34	63
	γ_{Ms}	[-]		-			1,5		
Steel, property class 5.6	$N_{Rk,s}$	[kN]	10	18	29	18	29	42	79
	γ_{Ms}	[-]		2,0			2,0		
Steel, property class 5.8	$N_{Rk,s}$	[kN]	10	17	29	18	29	42	79
	γ_{Ms}	[-]		1,5			1,5		
Steel, property class 8.8	$N_{Rk,s}$	[kN]	16	27	46	29	46	67	126
	γ_{Ms}	[-]		1,5			1,5		
Stainless steel A4 / HCR, property class 70	$N_{Rk,s}$	[kN]	14	26	41	26	41	59	110
	γ_{Ms}	[-]		1,87			1,87		
Stainless steel A4 / HCR, property class 80	$N_{Rk,s}$	[kN]	16	29	46	29	46	67	126
	γ_{Ms}	[-]		1,6			1,6		
Characteristic shear resistance									
Steel, property class 4.6	$V_{Rk,s}$	[kN]	-	-	-	7	12	17	31
	γ_{Ms}	[-]		-			1,67		
Steel, property class 4.8	$V_{Rk,s}$	[kN]	-	-	-	7	12	17	31
	γ_{Ms}	[-]		-			1,25		
Steel, property class 5.6	$V_{Rk,s}$	[kN]	5	9	15	9	15	21	39
	γ_{Ms}	[-]		1,67			1,67		
Steel, property class 5.8	$V_{Rk,s}$	[kN]	5	9	15	9	15	21	39
	γ_{Ms}	[-]		1,25			1,25		
Steel, property class 8.8	$V_{Rk,s}$	[kN]	8	14	23	15	23	34	63
	γ_{Ms}	[-]		1,25			1,25		
Stainless steel A4 / HCR, property class 70	$V_{Rk,s}$	[kN]	7	13	20	13	20	30	55
	γ_{Ms}	[-]		1,56			1,56		
Stainless steel A4 / HCR, property class 80	$V_{Rk,s}$	[kN]	8	15	23	15	23	34	63
	γ_{Ms}	[-]		1,33			1,33		
Characteristic bending moment									
Steel, property class 4.6	$M_{Rk,s}$	[Nm]	-	-	-	15	30	52	133
	γ_{Ms}	[-]		-			1,67		
Steel, property class 4.8	$M_{Rk,s}$	[Nm]	-	-	-	15	30	52	133
	γ_{Ms}	[-]		-			1,25		
Steel, property class 5.6	$M_{Rk,s}$	[Nm]	8	19	37	19	37	66	167
	γ_{Ms}	[-]		1,67			1,67		
Steel, property class 5.8	$M_{Rk,s}$	[Nm]	8	19	37	19	37	66	167
	γ_{Ms}	[-]		1,25			1,25		
Steel, property class 8.8	$M_{Rk,s}$	[Nm]	12	30	60	30	60	105	266
	γ_{Ms}	[-]		1,25			1,25		
Stainless steel A4 / HCR, property class 70	$M_{Rk,s}$	[Nm]	11	26	52	26	52	92	233
	γ_{Ms}	[-]		1,56			1,56		
Stainless steel A4 / HCR, property class 80	$M_{Rk,s}$	[Nm]	12	30	60	30	60	105	266
	γ_{Ms}	[-]		1,33			1,33		

Spacing and edge distance



c_{cr} = Characteristic edge distance
c_{min} = Minimum edge distance
s_{cr} = Characteristic spacing
s_{min} = Minimum spacing

$s_{cr,II}$; ($s_{min,II}$) = Characteristic (minimum) spacing for anchors placed parallel to bed joint
$s_{cr,\perp}$; ($s_{min,\perp}$) = Characteristic (minimum) spacing for anchors placed perpendicular to bed joint

Load direction / Anchor position	Tension load	Shear load parallel to free edge	Shear load perpendicular to free edge
Anchors places parallel to bed joint $s_{cr,II}$; ($s_{min,II}$)			
Anchors places perpendicular to bed joint $s_{cr,\perp}$; ($s_{min,\perp}$)			

$\alpha_{g,N,II}$ = Group factor in case of tension load for anchors placed parallel to the bed joint
$\alpha_{g,V,II}$ = Group factor in case of shear load for anchors placed parallel to the bed joint
$\alpha_{g,N,\perp}$ = Group factor in case of tension load for anchors placed perpendicular to the bed joint
$\alpha_{g,V,\perp}$ = Group factor in case of shear load for anchors placed perpendicular to the bed joint

Group of **2** anchors: $N^{g}_{Rk} = \alpha_{g,N} * N_{RK}$ and $V^{g}_{Rk} = \alpha_{g,V} * V_{Rk}$

Group of **4** anchors: $N^{g}_{Rk} = \alpha_{g,N,II} * \alpha_{g,N,\perp} * N_{RK}$ and $V^{g}_{Rk} = \alpha_{g,V,II} * \alpha_{g,V,\perp} * V_{Rk}$

(N_{Rk}: $N_{Rk,b}$ or $N_{Rk,b,j}$ for c_{cr})
(V_{Rk}: $V_{Rk,c}$; $V_{Rk,c,j}$; $V_{Rk,b}$ or $V_{Rk,b,j}$ for c_{cr})
(with the relevant α_g)

Injection System VMU plus for masonry

Performances
Edge distance and Spacing

Annex C3

Brick type: Autoclaved Aerated Concrete – AAC6

Table C3: Description of the brick

Brick type		Autoclaved Aerated Concrete AAC6
Bulk density	ρ [kg/dm^3]	0,6
Compressive strength	$f_b \geq$ [N/mm^2]	6
Code		EN 771-4
Producer (country code)		e.g. Porit (DE)
Brick dimensions	[mm]	499 x 240 x 249
Drilling method		Rotary

Table C4: Spacing and edge distance

Anchor size			**All sizes**
Edge distance	c_{cr}	[mm]	$1{,}5*h_{ef}$
Minimum edge distance	$c_{min,N}$	[mm]	75
	$c_{min,V,II}$ ($c_{min,v,\perp}$)[1)]	[mm]	75 ($1{,}5*h_{ef}$)
Spacing	s_{cr}	[mm]	$3*h_{ef}$
Minimum spacing	s_{min}	[mm]	100

[1)] $c_{min,V,II}$ for shear loading parallel to the free edge; $c_{min,v,\perp}$ for shear loading perpendicular free edge

Table C5: Group factor for anchor group in case of tension loading

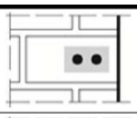
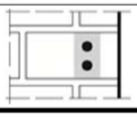
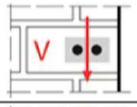
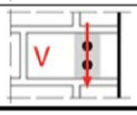
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		125 (120 for M8)	100	$\alpha_{g,N,II}$	[-]	1,8
		1,5*hef	3*hef			2,0
⊥: anchors placed perpendicular to horizontal joint		75	100	$\alpha_{g,N,\perp}$		1,4
		1,5*hef	3*hef			2,0

Table C6: Group factor for anchor group in case of shear loading parallel to free edge

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		75	100	$\alpha_{g,V,II}$	[-]	1,2
		1,5*hef	3*hef			2,0
⊥: anchors placed perpendicular to horizontal joint		1,5*hef	3*hef	$\alpha_{g,V,\perp}$		2,0

Injection System VMU plus for masonry

Performances - Autoclaved Aerated Concrete - AAC6
Description of the brick, Spacing and edge distance, Group factors

Annex C4

Brick type: Autoclaved Aerated Concrete – AAC6

Table C7: Group factor for anchor group in case of shear loading perpendicular to free edge

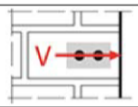
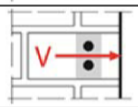
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		1,5*hef	3,0*hef	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		1,5*hef	3,0*hef	$\alpha_{g,V,\perp}$		2,0

Table C8: Characteristic values of resistance under tension and shear loads

Anchor size	Effective anchorage depth	Characteristic resistance						
		Use category						
		d/d			w/w w/d			d/d w/d w/w
		40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
	h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
	[mm]	[kN]						
Compressive strength $f_b \geq 6$ N/mm²								
M8	80	2,5 (2,0)	2,5 (1,5)	2,0 (1,2)	2,5 (1,5)	2,0 (1,5)	1,5 (1,2)	6,0
M10/IG-M6	90	4,0 (2,5)	3,0 (2,0)	2,5 (1,5)	3,5 (2,5)	3,0 (2,0)	2,5 (1,5)	10,0
M12/IG-M8	100	5,0 (3,5)	4,0 (3,0)	3,0 (2,5)	4,5 (3,0)	3,5 (2,5)	3,0 (2,5)	10,0
M16/IG-M10	100	6,5 (4,5)	5,5 (3,5)	4,0 (3,0)	5,5 (4,0)	5,0 (3,5)	4,0 (3,0)	10,0

1) Values are valid for c_{cr}, values in brackets are valid for single anchors with c_{min}
2) For calculation of $V_{Rk,c}$ see ETAG029, Annex C;
3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C9: Displacements

Anchor size	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
	[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	80	0,9	0,18	0,16	0,32	1,3	0,8	1,20
M10/IG-M6	90	1,4		0,26	0,51	1,8	1,2	1,80
M12/IG-M8	100	1,8	0,08	0,14	0,29	2,1	1,4	2,10
M16/IG-M10	100	2,3		0,19	0,37	2,3	1,5	2,25

Brick type: Calcium silicate solid brick KS-NF

Table C10: Description of the brick

Brick type		Calcium silicate solid brick KS-NF
Bulk density	ρ [kg/dm^3]	2,0
Compressive strength	$f_b \geq$ [N/mm^2]	10, 20 or 27
Code		EN 771-2
Producer (country code)		e.g. Wemding (DE)
Brick dimensions	[mm]	240 x 115 x 71
Drilling method		Hammer

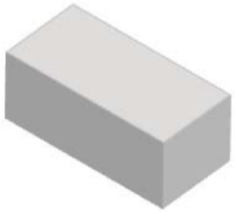


Table C11: Spacing and edge distance

Anchor size			All sizes
Edge distance	c_{cr}	[mm]	$1{,}5*h_{ef}$
Minimum edge distance	c_{min}	[mm]	60
Spacing	s_{cr}	[mm]	$3*h_{ef}$
Minimum spacing	s_{min}	[mm]	120

Table C12: Group factor for anchor group in case of tension loading

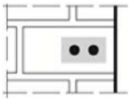
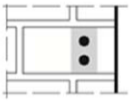
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,N,II}$	[-]	1,0
		140	120			1,5
		1,5*hef	$3*h_{ef}$			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,N,\perp}$		0,5
		1,5*hef	120			1,0
		1,5*hef	$3*h_{ef}$			2,0

Table C13: Group factor for anchor group in case of shear loading parallel to free edge

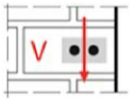
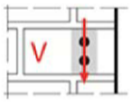
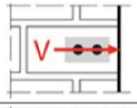
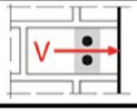
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	1,0
		115	120			1,7
		1,5*hef	$3*h_{ef}$			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		1,0
		1,5*hef	120			1,0
		1,5*hef	$3*h_{ef}$			2,0

Table C14: Group factor for anchor group in case of shear loading perpendicular to free edge

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	1,0
		1,5*hef	$3*h_{ef}$			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		1,0
		1,5*hef	$3*h_{ef}$			2,0

Injection System VMU plus for masonry

Performances - Calcium solid brick KS-NF
Description, Spacing and edge distance, Group factor

Annex C6

Brick type: Calcium silicate solid brick KS-NF

Table C15: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]						
Compressive strength $f_b \geq 10$ N/mm²									
M8	-	80	4,5 (2,0)	4,5 (2,0)	3,0 (1,5)	3,5 (1,5)	3,5 (1,5)	2,5 (1,2)	2,5 (1,5)
M10 / IG-M6	-	90							3,0 (2,0)
M12 / IG-M8	-	100							2,5 (1,5)
M16 / IG-M10	-	100	3,5 (1,5)	3,5 (1,5)	2,5 (1,2)	3,0 (1,5)	3,5 (1,5)	2,0 (0,9)	2,5 (1,5)
M8	12x80	80	3,5 (1,5)	3,5 (1,5)	2,5 (1,2)	3,5 (1,5)	3,0 (1,5)	2,5 (1,2)	2,5 (1,5)
M8 / M10/ IG-M6	16x85	85	3,5 (1,5)	3,0 (1,5)	2,0 (0,9)	3,5 (1,5)	3,0 (1,5)	2,5 (1,2)	2,5 (1,5)
	16x130	130	3,5 (1,5)	3,0 (1,5)	2,0 (0,9)	3,5 (1,5)	3,0 (1,5)	2,5 (1,2)	2,5 (1,5)
M12 / M16 / IG-M8 / IG-M10	20x85	85	3,0 (1,5)	2,5 (1,2)	2,0 (0,9)	3,0 (1,5)	2,5 (1,2)	2,0 (0,9)	2,5 (1,5)
	20x130	130							
	20x200	200							
Compressive strength $f_b \geq 20$ N/mm²									
M8	-	80	6,0 (3,0)	5,5 (2,5)	4,0 (2,0)	5,0 (2,5)	5,0 (2,5)	3,5 (1,5)	4,0 (2,5)
M10 / IG-M6	-	90							4,5 (2,5)
M12/ IG-M8	-	100							4,0 (2,5)
M16/ IG-M10	-	100	5,0 (2,5)	5,0 (2,5)	3,5 (1,5)	5,0 (2,5)	5,0 (2,5)	3,5 (1,5)	4,0 (2,5)
M8	12x80	80	5,5 (2,5)	5,0 (2,5)	3,5 (1,5)	4,5 (2,0)	4,5 (2,0)	3,0 (1,5)	4,0 (2,5)
M8 / M10/ IG-M6	16x85	85	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	4,0 (2,5)
	16x130	130	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	4,0 (2,5)
M12 / M16 / IG-M8 / IG-M10	20x85	85	4,0 (2,0)	4,0 (2,0)	3,0 (1,5)	4,0 (2,0)	4,0 (2,0)	3,0 (1,5)	4,0 (2,5)
	20x130	130							
	20x200	200							

1) Values are valid for c_{cr}, values in brackets are valid for single anchors with c_{min}

2) For c_{cr} calculation of $V_{Rk,c}$ see ETAG 029, Annex C; values in brackets $V_{Rk,c} = V_{Rk,b}$ for single anchors with c_{min}

3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8.

Brick type: Calcium silicate solid brick KS-NF

Table C16: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]						
Compressive strength $f_b \geq 27$ N/mm²									
M8	-	80	7,0 (3,5)	6,5 (3,0)	5,0 (2,5)	6,0 (3,0)	5,5 (2,5)	4,0 (2,0)	4,5 (2,5)
M10 / IG-M6	-	90							5,5 (3,0)
M12 / IG-M8	-	100							4,5 (2,5)
M16 / IG-M10	-	100	6,0 (3,0)	5,5 (2,5)	4,5 (2,0)	6,0 (3,0)	5,5 (2,5)	4,0 (2,0)	4,5 (2,5)
M8	12x80	80	6,5 (3,0)	6,0 (3,0)	4,5 (2,0)	5,5 (2,5)	5,0 (2,5)	3,5 (1,5)	4,5 (2,5)
M8 / M10/ IG-M6	16x85	85	5,5 (2,5)	5,0 (2,5)	4,0 (2,0)	5,5 (2,5)	5,0 (2,5)	4,0 (2,0)	4,5 (2,5)
	16x130	130	5,5 (2,5)	5,0 (2,5)	4,0 (2,0)	5,5 (2,5)	5,0 (2,5)	4,0 (2,0)	4,5 (2,5)
M12 / M16 / IG-M8 / IG-M10	20x85	85	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	4,5 (2,5)
	20x130	130							
	20x200	200							

1) Values are valid for c_{cr}, values in brackets are valid for single anchors with c_{min}
2) For c_{cr} calculation of $V_{Rk,c}$ see ETAG 029, Annex C; values in brackets $V_{Rk,c} = V_{Rk,b}$ for single anchors with c_{min}
3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

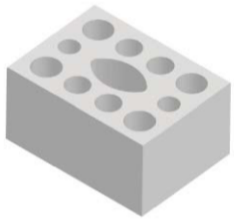
Table C17: Displacements

Anchor size	Sleeve	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	-	80	2,0	0,15	0,30	0,60	1,7	0,90	1,35
M10 / IG-M6	-	90					2,0	1,10	1,65
M12 / IG-M8	-	100					1,7	0,90	1,35
M16 / IG-M10	-	100	1,7		0,26	0,51			
M8	12x80	80							
M8 / M10/ IG-M6	16x85	85	1,4		0,21	0,43			
	16x130	130							
M12 / M16 IG-M8 / IG-M10	20x85	85	1,3		0,19	0,39			
	20x130	130							
	20x200	200							

Brick type: Calcium silicate hollow brick KSL-3DF

Table C18: Description of the brick

Brick type		Calcium silicate hollow brick KSL-3DF
Bulk density	ρ [kg/dm^3]	1,4
Compressive strength	$f_b \geq$ [N/mm^2]	8, 12 or 14
Code		EN 771-2
Producer (country code)		e.g. Wemding (DE)
Brick dimensions	[mm]	240 x 175 x 113
Drilling method		Rotary



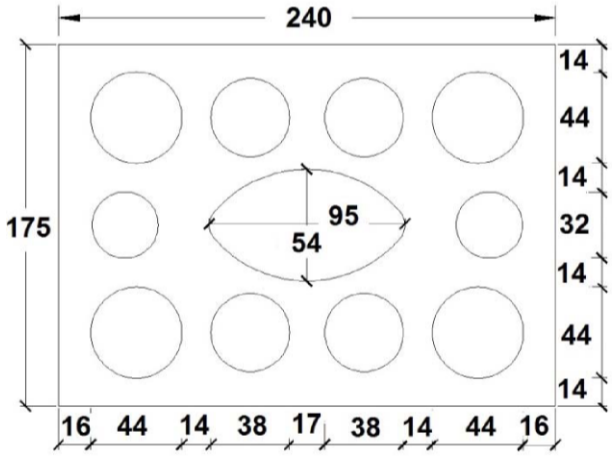
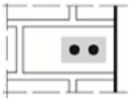
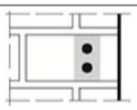


Table C19: Spacing and edge distance

Anchor size			All sizes
Edge distance	c_{cr}	[mm]	100 (120)[1)]
Minimum edge distance	c_{min}	[mm]	60
Spacing	$s_{cr,II}$	[mm]	240
	$s_{cr,\perp}$	[mm]	120
Minimum spacing	s_{min}	[mm]	120

1) Value in brackets for VM-SH 20x85; VM-SH 20x130 and VM-SH 20x200

Table C20: Group factor for anchor group in case of tension loading

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,N,II}$	[-]	1,5
		c_{cr}	240			2,0
		160	120			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,N,\perp}$		1,0
		c_{cr}	120			2,0

Injection System VMU plus for masonry

Performances - Calcium silicate hollow brick KSL-3DF
Description of the brick, Spacing and edge distance, Group factor

Annex C9

Brick type: Calcium silicate hollow brick KSL-3DF

Table C21: Group factor for anchor group in case of shear loading parallel to free edge

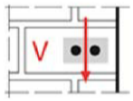
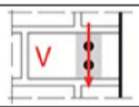
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	1,0
		160	120			1,6
		c_{cr}	240			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		1,0
		c_{cr}	120			2,0

Table C22: Group factor for anchor group in case of shear loading perpendicular to free edge

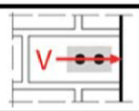
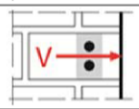
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	1,0
		c_{cr}	240			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		1,0
		c_{cr}	120			2,0

Table C23: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d; w/w			d/d; w/d; w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [4]
		[mm]	[kN]						
			Compressive strength $f_b \geq 8$ N/mm²						
M8	12x80	80	1,5	1,5	1,2	1,5	1,2	0,9	2,5 [2] (0,9) [3]
M8 / M10 / IG-M6	16x85	85					1,5	1,2	4,0 [2] (1,5) [3]
	16x130	130					1,5	1,2	4,0 [2] (1,5) [3]
M12 / M16 / IG-M8 / IG-M10	20x85	85	4,5	4,0	3,0	4,5	4,0	3,0	4,0 [2] (1,5) [3]
	20x130	130							
	20x200	200							
			Compressive strength $f_b \geq 12$ N/mm²						
M8	12x80	80	2,0	2,0	1,5	2,0	1,5	1,2	3,0 [2] (1,2) [3]
M8 / M10 / IG-M6	16x85	85	2,0	2,0	1,5	2,0	2,0	1,5	4,5 [2] (1,5) [3]
	16x130	130	2,5	2,5	1,5	2,5	2,5	1,5	4,5 [2] (1,5) [3]
M12 / M16 / IG-M8 / IG-M10	20x85	85	6,0	5,5	4,0	6,0	5,5	4,0	4,5 [2] (1,5) [3]
	20x130	130							
	20x200	200							

1) Values are valid for c_{cr} and c_{min}
2) $V_{Rk,c,II} = V_{Rk,b}$ valid for shear load parallel to free edge
3) $V_{Rk,c,\perp} = V_{Rk,b}$ (values in brackets) valid for shear load in direction to free edge
4) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Brick type: Calcium silicate hollow brick KSL-3DF

Table C24: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d; w/w			d/d; w/d; w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [4]
		[mm]	[kN]						
			Compressive strength $f_b \geq 14$ N/mm²						
M8	12x80	80	2,5	2,5	1,5	2,0	2,0	1,5	3,5 [2] (1,5) [3]
M8 / M10 / IG-M6	16x85	85	2,5	2,5	1,5	2,5	2,5	1,5	6,0 [2] (2,0) [3]
	16x130	130	2,5	2,5	2,0	2,5	2,5	2,0	6,0 [2] (2,0) [3]
M12 / M16 / IG-M8 / IG-M10	20x85	85	6,5	6,0	4,5	6,5	6,0	4,5	6,0 [2] (2,0) [3]
	20x130	130							
	20x200	200							

1) Values are valid for c_{cr} and c_{min}
2) $V_{Rk,c,II} = V_{Rk,b}$ valid for shear load parallel to free edge
3) $V_{Rk,c,\perp} = V_{Rk,b}$ (values in brackets) valid for shear load in direction to free edge
4) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C25: Displacements

Anchor size	Sleeve	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,71	0,90	0,64	1,29	1,0	1,0	1,50
M8 / M10 / IG-M6	16x85	85					1,7	1,9	2,85
	16x130	130							
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,86		1,67	3,34			
	20x130	130							
	20x200	200							

Brick type: Calcium silicate hollow brick KSL-12DF

Table C26: Description of the brick

Brick type		Calcium silicate hollow brick KSL-12DF
Bulk density	ρ [kg/dm^3]	1,4
Compressive strength	$f_b \geq$ [N/mm^2]	10, 12 or 16
Code		EN 771-2
Producer (country code)		e.g. Wemding (DE)
Brick dimensions	[mm]	498 x 175 x 238
Drilling method		Rotary

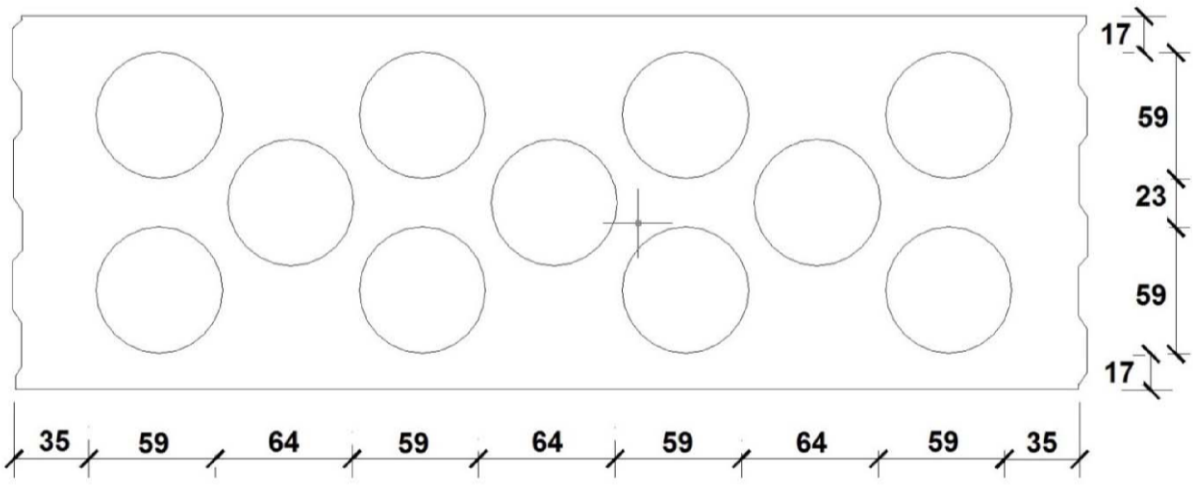


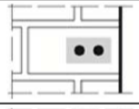
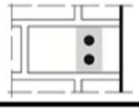
Table C27: Spacing and edge distances

Anchor size			**All sizes**
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,II}$	[mm]	498
	$s_{cr,\perp}$	[mm]	238
Minimum spacing	s_{min}	[mm]	120

[1] Value in brackets for VM-SH 20x85 and VM-SH 20x130

[2] For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C28: Group factor for anchor group in case of tension loading

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		100	120	$\alpha_{g,N,II}$	[-]	1,0
		c_{cr}	498			2,0
⊥: anchors placed perpendicular to horizontal joint		100	120	$\alpha_{g,N,\perp}$		1,0
		c_{cr}	238			2,0

Injection System VMU plus for masonry

Performance - Calcium silicate hollow brick KSL-12DF
Description of the brick, Spacing and edge distances, Group factor

Annex C12

Brick type: Calcium silicate hollow brick KSL-12DF

Table C29: Group factor for anchor group in case of shear loading parallel to free edge

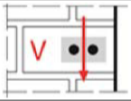
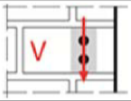
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	498	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	238	$\alpha_{g,V,\perp}$		2,0

Table C30: Group factor for anchor group in case of shear load perpendicular to free edge

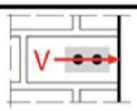
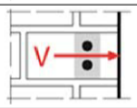
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	498	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	238	$\alpha_{g,V,\perp}$		2,0

Table C31: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d; w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]						
			Compressive strength $f_b \geq 10$ N/mm²						
M8	12x80	80	0,6	0,6	0,4	0,5	0,5	0,4	2,5
M8 / M10 / IG-M6	16x85	85	0,6	0,6	0,4	0,6	0,6	0,4	5,5
	16x130	130	2,5	2,5	2,0	2,5	2,5	2,0	5,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,5	1,5	0,9	1,5	1,5	0,9	5,5
	20x130	130	2,5	2,5	2,0	2,5	2,5	2,0	5,5
			Compressive strength $f_b \geq 12$ N/mm²						
M8	12x80	80	0,75	0,6	0,5	0,6	0,6	0,4	3,0
M8 / M10 / IG-M6	16x85	85	0,75	0,6	0,5	0,75	0,6	0,5	6,5
	16x130	130	3,0	3,0	2,0	3,0	3,0	2,0	6,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,5	1,5	1,2	1,5	1,5	1,2	6,5
	20x130	130	3,0	3,0	2,0	3,0	3,0	2,0	6,5

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 120 mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Brick type: Calcium silicate hollow brick KSL-12DF

Table C32: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d; w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]						
			Compressive strength $f_b \geq 16$ N/mm²						
M8	12x80	80	0,9	0,9	0,6	0,75	0,75	0,5	3,5
M8 / M10 / IG-M6	16x85	85	0,9	0,9	0,6	0,9	0,9	0,6	8,0
	16x130	130	4,0	3,5	2,5	4,0	3,5	2,5	8,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	2,0	2,0	1,5	2,0	2,0	1,5	8,0
	20x130	130	4,0	3,5	2,5	4,0	3,5	2,5	8,0

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with $c \geq 120$ mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C33: Displacements

Anchor size	Sleeve	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,26	0,90	0,23	0,46	1,0	1,3	1,95
M8 / M10 / IG-M6	16x85	85					2,3	2,5	3,75
	16x130	130	1,14		1,03	2,06			
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,57		0,51	1,03			
	20x130	130	1,14		1,03	2,06			

Brick type: Clay solid brick Mz-DF

Table C34: Description of the brick

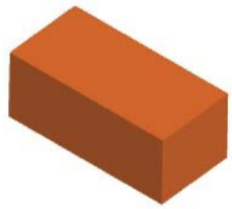
Brick type		Clay solid brick Mz-DF	
Bulk density	ρ [kg/dm^3]	1,6	
Compressive strength	$f_b \geq$ [N/mm^2]	10, 20 or 28	
Code		EN 771-1	
Producer (country code)		e.g. Unipor (DE)	
Brick dimensions	[mm]	240 x 115 x 55	
Drilling method		Hammer	

Table C35: Spacing and edge distances

Anchor size			Alle Größen
Edge distance	c_{cr}	[mm]	$1{,}5*h_{ef}$
Minimum edge distance	c_{min}	[mm]	60
Spacing	s_{cr}	[mm]	$3*h_{ef}$
Minimum spacing	s_{min}	[mm]	120

Table C36: Group factor for anchor group in case of tension loading

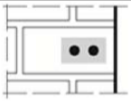
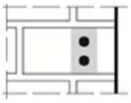
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,N,II}$	[-]	0,7
		1,5*hef	$3*h_{ef}$			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,N,\perp}$		0,5
		1,5*hef	120			1,0
		1,5*hef	$3*h_{ef}$			2,0

Table C37: Group factor for anchor group in case of shear loading parallel to free edge

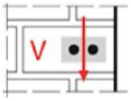
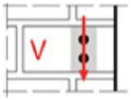
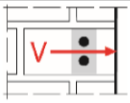
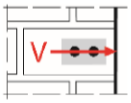
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	0,5
		90	120			1,1
		1,5*hef	$3*h_{ef}$			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		0,5
		1,5*hef	120			1,0
		1,5*hef	$3*h_{ef}$			2,0

Table C38: Group factor for anchor group in case of shear load perpendicular to free edge

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	0,5
		1,5*hef	120			1,0
		1,5*hef	$3*h_{ef}$			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		0,5
		1,5*hef	120			1,0
		1,5*hef	$3*h_{ef}$			2,0

Brick type: Clay solid brick Mz-DF

Table C39: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 10$ N/mm²						
M8	-	80	3,5 (1,5)	3,5 (1,5)	2,5 (1,2)	3,5 (1,2)
M10 / IG-M6	-	90	3,5 (1,5)	3,5 (1,5)	3,0 (1,5)	3,5 (1,2)
M12 / IG-M8	-	100	4,0 (2,0)	4,0 (2,0)	3,5 (1,5)	3,5 (1,2)
M16 / IG-M10	-	100	4,0 (2,0)	4,0 (2,0)	3,5 (1,5)	5,5 (1,5)
M8	12x80	80	3,5 (1,5)	3,5 (1,5)	3,0 (1,2)	3,5 (1,2)
M8 / M10 / IG-M6	16x85	85	3,5 (1,5)	3,5 (1,5)	3,0 (1,5)	3,5 (1,2)
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				
Compressive strength $f_b \geq 20$ N/mm²						
M8	-	80	4,5 (2,5)	4,5 (2,5)	4,0 (2,0)	5,0 (1,5)
M10 / IG-M6	-	90	5,5 (2,5)	5,5 (2,5)	4,5 (2,0)	5,0 (1,5)
M12 / IG-M8	-	100	6,0 (3,0)	6,0 (3,0)	5,0 (2,5)	5,0 (1,5)
M16 / IG-M10	-	100	6,0 (3,0)	6,0 (3,0)	5,0 (2,5)	8,0 (2,5)
M8	12x80	80	4,5 (2,5)	4,5 (2,5)	4,0 (2,0)	5,0 (1,5)
M8 / M10 / IG-M6	16x85	85	5,0 (2,5)	5,0 (2,5)	4,0 (2,0)	5,0 (1,5)
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				
Compressive strength $f_b \geq 28$ N/mm²						
M8	-	80	5,5 (2,5)	5,5 (2,5)	4,5 (2,5)	5,5 (2,0)
M10 / IG-M6	-	90	6,0 (3,0)	6,0 (3,0)	5,0 (2,5)	5,5 (2,0)
M12 / IG-M8	-	100	7,0 (3,5)	7,0 (3,5)	6,0 (3,0)	5,5 (2,0)
M16 / IG-M10	-	100	7,0 (3,5)	7,0 (3,5)	6,0 (3,0)	9,0 (3,0)
M8	12x80	80	5,5 (2,5)	5,5 (2,5)	4,5 (2,5)	5,5 (2,0)
M8 / M10 / IG-M6	16x85	85	6,0 (3,0)	6,0 (3,0)	5,0 (2,5)	5,5 (2,0)
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				

1) Values are valid for c_{cr}, values in brackets are valid for single anchors with c_{min}

2) For c_{cr} calculation of $V_{Rk,c}$ see ETAG 029, Annex C; for c_{min} values in brackets $V_{Rk,c} = V_{Rk,b}$

3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8.

Brick type: Clay solid brick Mz-DF

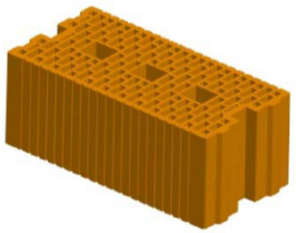
Table C40: Displacements

Anchor size	Sleeve	h_{ef} [mm]	N [kN]	δ_N / N [mm/kN]	δ_{N0} [mm]	$\delta_{N\infty}$ [mm]	V [kN]	δ_{V0} [mm]	$\delta_{V\infty}$ [mm]
M8	-	80	1,3	0,15	0,19	0,39	1,9	1,00	1,50
M10 / IG-M6	-	90	1,6		0,24	0,47			
M12 / IG-M8	-	100	1,7		0,26	0,51			
M16 / IG-M10	-	100					2,9		
M8	12x80	80	1,3		0,19	0,39	1,9		
M8 / M10 / IG-M6	16x85	85							
	16x130	130							
M12 / M16 / IG-M8 / IG-M10	20x85	85							
	20x130	130							
	20x200	200							

Brick type: Clay hollow brick HLz-16-DF

Table C41: Description of the brick

Brick type		Clay hollow brick HLz-16-DF
Bulk density	ρ [kg/dm^3]	0,8
Compressive strength	$f_b \geq$ [N/mm^2]	6, 8, 12 or 14
Code		EN 771-1
Producer (country code)		e.g. Unipor (DE)
Brick dimensions	[mm]	497 x 240 x 238
Drilling method		Rotary



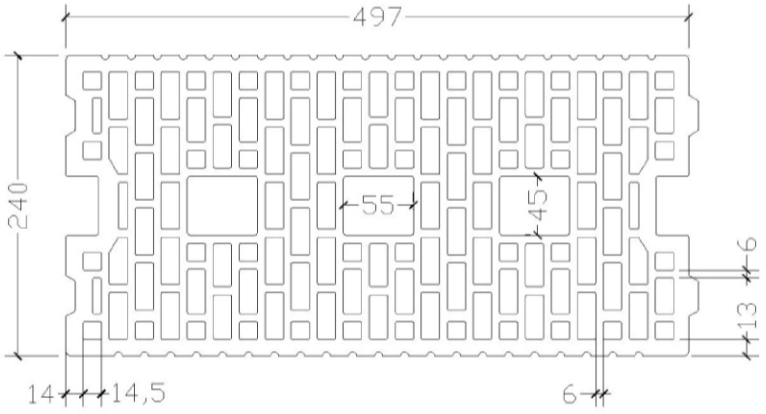


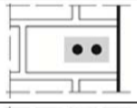
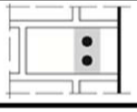
Table C42: Spacing and edge distances

Anchor size			**All sizes**
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,II}$	[mm]	497
	$s_{cr,\perp}$	[mm]	238
Minimum spacing	s_{min}	[mm]	100

[1] Value in bracket for VM-SH 20x85; VM-SH 20x130 and VM-SH 20x200

[2] For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C43: Group factor for anchor group in case of tension loading

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	100	$\alpha_{g,N,II}$	[-]	1,3
		c_{cr}	497			2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	100	$\alpha_{g,N,\perp}$		1,1
		c_{cr}	238			2,0

Injection System VMU plus for masonry

Performance - Clay hollow brick HLz-16DF
Description of the brick, Spacing and edge distances, Group factor

Annex C18

Brick type: Clay hollow brick HLz-16-DF

Table C44: Group factor for anchor group in case of shear loading parallel to free edge

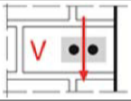
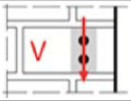
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	497	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	238	$\alpha_{g,V,\perp}$		2,0

Table C45: Group factor for anchor group in case of shear load perpendicular to free edge

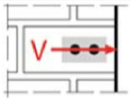
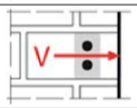
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	497	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	238	$\alpha_{g,V,\perp}$		2,0

Table C46: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 6$ N/mm²						
M8	12x80	80	2,5	2,5	2,0	2,5
M8 / M10/ IG-M6	16x85	85	2,5	2,5	2,0	4,5
	16x130	130	3,5	3,5	3,0	4,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	2,5	2,5	2,0	5,0
	20x130	130	3,5	3,5	3,0	6,0
	20x200	200	3,5	3,5	3,0	6,0
Compressive strength $f_b \geq 8$ N/mm²						
M8	12x80	80	3,0	3,0	2,5	3,0
M8 / M10/ IG-M6	16x85	85	3,0	3,0	2,5	5,5
	16x130	130	4,5	4,5	3,5	5,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	3,0	3,0	2,5	6,0
	20x130	130	4,5	4,5	3,5	7,0
	20x200	200	4,5	4,5	3,5	7,0

1) Values are valid for c_{cr} and c_{min}

2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 125 mm: $V_{Rk,c,II} = V_{Rk,b}$

3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Brick type: Clay hollow brick HLz-16DF

Table C47: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 12$ N/mm²						
M8	12x80	80	3,5	3,5	3,0	4,0
M8 / M10/ IG-M6	16x85	85	3,5	3,5	3,0	6,5
	16x130	130	5,0	5,0	4,5	6,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	3,5	3,5	3,0	7,0
	20x130	130	5,0	5,0	4,5	9,0
	20x200	200	5,0	5,0	4,5	9,0
Compressive strength $f_b \geq 14$N/mm²						
M8	12x80	80	4,0	4,0	3,0	4,0
M8 / M10/ IG-M6	16x85	85	4,0	4,0	3,0	6,5
	16x130	130	5,5	5,5	4,5	6,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	4,0	4,0	3,0	7,0
	20x130	130	5,5	5,5	4,5	9,0
	20x200	200	5,5	5,5	4,5	9,0

1) Values are valid for c_{cr} and c_{min}

2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with $c \geq 125$ mm: $V_{Rk,c,II} = V_{Rk,b}$

3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

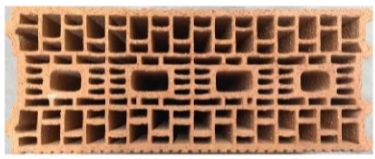
Table C48: Displacements

Anchor size	Sleeve	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	1,14	0,10	0,11	0,23	1,10	1,20	1,80
M8 / M10/ IG-M6	16x85	85					1,86	1,50	2,25
	16x130	130	1,57		0,16	0,31			
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,14		0,11	0,23	1,86	1,50	2,25
	20x130	130	1,57		0,16	0,31	2,57	2,10	3,15
	20x200	200							

Brick type: Clay hollow brick Porotherm Homebric

Table C49: Description of the brick

Brick type		Clay hollow brick Porotherm Homebric
Bulk density	ρ [kg/dm^3]	0,7
Compressive strength	$f_b \geq$ [N/mm^2]	4, 6 or 10
Code		EN 771-1
Producer (country code)		e.g. Wienerberger (FR)
Brick dimensions	[mm]	500 x 200 x 299
Drilling method		Rotary



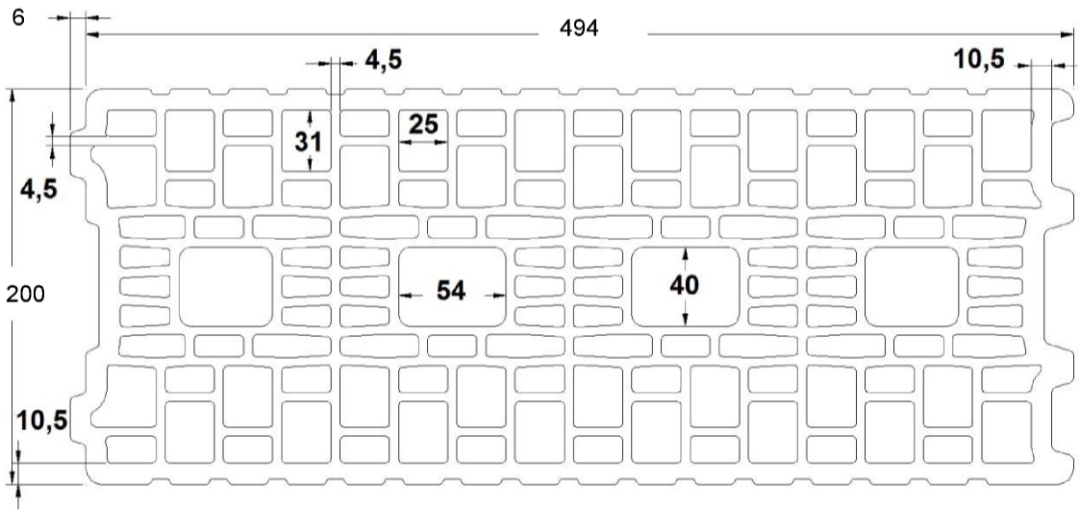


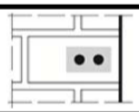
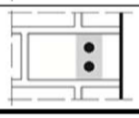
Table C50: Spacing and edge distances

Anchor size			**All sizes**
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,II}$	[mm]	500
	$s_{cr,\perp}$	[mm]	299
Minimum spacing	s_{min}	[mm]	100

1) Value in brackets for VM-SH 20x85 and VM-SH 20x130

2) For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C51: Group factor for anchor group in case of tension loading

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		200	100	$\alpha_{g,N,II}$	[-]	2,0
		c_{cr}	500			2,0
⊥: anchors placed perpendicular to horizontal joint		200	100	$\alpha_{g,N,\perp}$		1,2
		c_{cr}	299			2,0

Injection System VMU plus for masonry

Performance - Clay hollow brick Porotherm Homebric
Description of the brick, Spacing and edge distances, Group factor

Annex C21

Brick type: Clay hollow brick Porotherm Homebric

Table C52: Group factor for anchor group in case of shear loading parallel to free edge

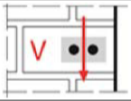
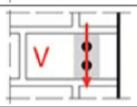
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	299	$\alpha_{g,V,\perp}$		2,0

Table C53: Group factor for anchor group in case of shear load perpendicular to free edge

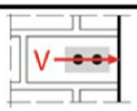
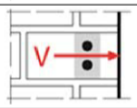
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	299	$\alpha_{g,V,\perp}$		2,0

Table C54: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 4$ N/mm²						
M8	12x80	80	0,9	0,9	0,75	2,0
M8 / M10 / IG-M6	16x85	85	0,9	0,9	0,75	2,0
	16x130	130	1,2	1,2	0,9	2,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,75	2,5
	20x130	130	1,2	1,2	0,9	2,5
Compressive strength $f_b \geq 6$ N/mm²						
M8	12x80	80	0,9	0,9	0,9	2,5
M8 / M10 / IG-M6	16x85	85	0,9	0,9	0,9	2,5
	16x130	130	1,2	1,2	1,2	2,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,9	3,0
	20x130	130	1,2	1,2	1,2	3,0

1) Values are valid for c_{cr} and c_{min}

2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 200 mm: $V_{Rk,c,II} = V_{Rk,b}$

3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Brick type: Clay hollow brick Porotherm Homebric

Table C55: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 10$ N/mm²						
M8	12x80	80	1,2	1,2	1,2	3,0
M8 / M10/ IG-M6	16x85	85	1,2	1,2	1,2	3,0
	16x130	130	1,5	1,5	1,5	3,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,2	1,2	1,2	4,0
	20x130	130	1,5	1,5	1,5	4,0

1) Values are valid for c_{cr} and c_{min}

2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with $c \geq 200$ mm: $V_{Rk,c,II} = V_{Rk,b}$

3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

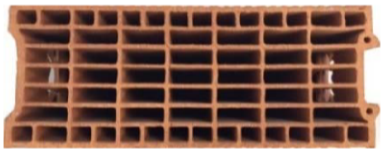
Table C56: Displacements

Anchor size	Sleeve	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,34	0,80	0,27	0,55	0,9	1,20	1,80
M8 / M10/ IG-M6	16x85	85					0,9		
	16x130	130	0,43		0,34	0,69	1,0		
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,34		0,27	0,55	1,14		
	20x130	130	0,43		0,34	0,69			

Brick type: Clay hollow brick BGV Thermo

Table C57: Description of the brick

Brick type		Clay hollow brick BGV Thermo
Bulk density	ρ [kg/dm^3]	0,6
Compressive strength	$f_b \geq$ [N/mm^2]	4, 6 or 10
Code		EN 771-1
Producer (country code)		e.g. Leroux (FR)
Brick dimensions	[mm]	500 x 200 x 314
Drilling method		Rotary



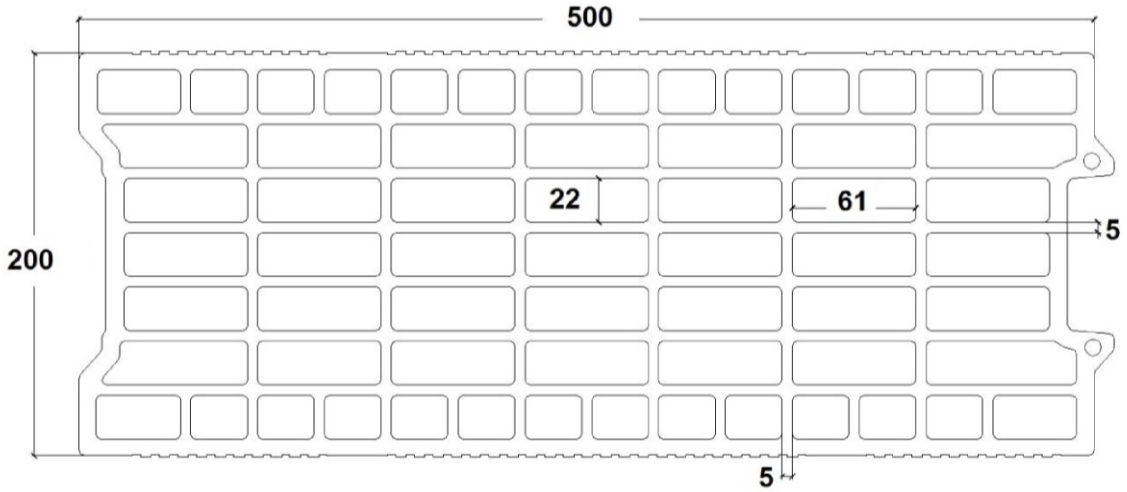


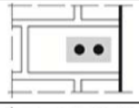
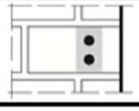
Table C58: Spacing and edge distances

Anchor size			**All sizes**
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,II}$	[mm]	500
	$s_{cr,\perp}$	[mm]	314
Minimum spacing	s_{min}	[mm]	100

[1] Values in brackets for VM-SH 20x85 and VM-SH 20x130

[2] For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C59: Group factor for anchor group in case of tension loading

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		200	100	$\alpha_{g,N,II}$	[-]	1,7
		c_{cr}	500			2,0
⊥: anchors placed perpendicular to horizontal joint		200	100	$\alpha_{g,N,\perp}$		1,1
		c_{cr}	314			2,0

Injection System VMU plus for masonry

Performance - Clay hollow brick BGV Thermo
Description of the brick, Spacing and edge distances, Group factor

Annex C24

Brick type: Clay hollow brick BGV Thermo

Table C60: Group factor for anchor group in case of shear loading parallel to free edge

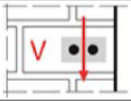
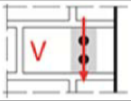
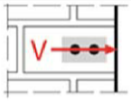
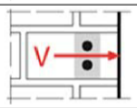
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	314	$\alpha_{g,V,\perp}$		2,0

Table C61: Group factor for anchor group in case of shear load perpendicular to free edge

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	314	$\alpha_{g,V,\perp}$		2,0

Brick type: Clay hollow brick BGV Thermo

Table C62: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 4$ N/mm²						
M8	12x80	80	0,6	0,6	0,6	2,0
M8 / M10/ IG-M6	16x85	85	0,6	0,6	0,6	2,0
	16x130	130	1,2	1,2	0,9	2,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,6	0,6	0,6	2,5
	20x130	130	1,2	1,2	0,9	2,5
Compressive strength $f_b \geq 6$ N/mm²						
M8	12x80	80	0,9	0,9	0,75	2,5
M8 / M10/ IG-M6	16x85	85	0,9	0,9	0,75	2,5
	16x130	130	1,5	1,5	1,2	3,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,75	3,0
	20x130	130	1,5	1,5	1,2	3,0
Compressive strength $f_b \geq 10$ N/mm²						
M8	12x80	80	0,9	0,9	0,9	3,5
M8 / M10/ IG-M6	16x85	85	0,9	0,9	0,9	3,5
	16x130	130	2,0	2,0	1,5	4,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,9	4,0
	20x130	130	2,0	2,0	1,5	4,0

1) Values are valid for c_{cr} and c_{min}

2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with $c \geq 250$ mm: $V_{Rk,c,II} = V_{Rk,b}$

3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C63: Displacements

Anchor size	Sleeve	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,26	0,80	0,21	0,41	0,7	1,00	1,50
M8 / M10/ IG-M6	16x85	85							
	16x130	130	0,43		0,34	0,69	0,86		
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,26		0,21	0,41			
	20x130	130	0,43		0,34	0,69			

Brick type: Clay hollow brick Calibric R+

Table C64: Description of the brick

Brick type		Clay hollow brick Calibric R+
Bulk density	ρ [kg/dm^3]	0,6
Compressive strength	$f_b \geq$ [N/mm^2]	6, 9 or 12
Code		EN 771-1
Producer (country code)		e.g. Terreal (FR)
Brick dimensions	[mm]	500 x 200 x 314
Drilling method		Rotary

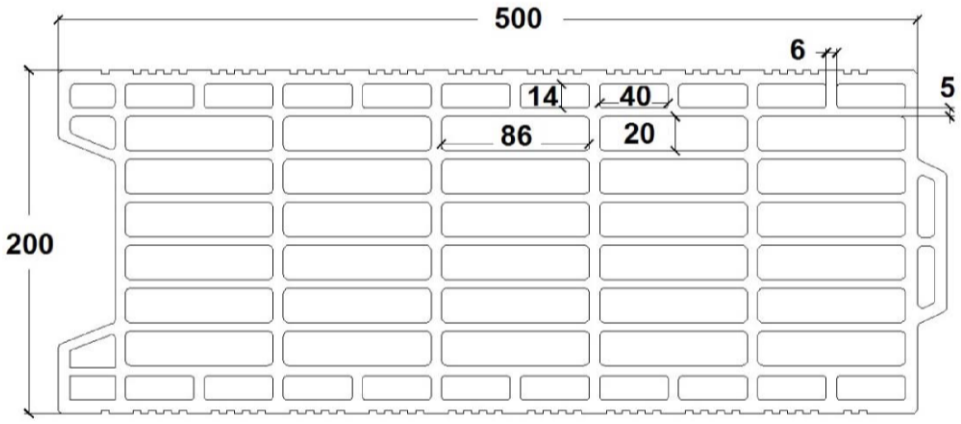
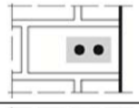
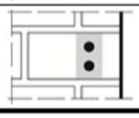


Table C65: Spacing and edge distances

Anchor size			**All sizes**
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,II}$	[mm]	500
	$s_{cr,\perp}$	[mm]	314
Minimum spacing	s_{min}	[mm]	100

[1] Value in brackets for VM-SH 20x85 and VM-SH 20x130
[2] For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C66: Group factor for anchor group in case of tension loading

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		175	100	$\alpha_{g,N,II}$	[-]	1,7
		c_{cr}	500			2,0
⊥: anchors placed perpendicular to horizontal joint		175	100	$\alpha_{g,N,\perp}$		1,0
		c_{cr}	314			2,0

Brick type: Clay hollow brick Calibric R+

Table C67: Group factor for anchor group in case of shear loading parallel to free edge

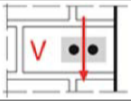
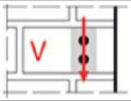
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	314	$\alpha_{g,V,\perp}$		2,0

Table C68: Group factor for anchor group in case of shear load perpendicular to free edge

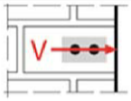
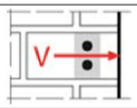
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	314	$\alpha_{g,V,\perp}$		2,0

Table C69: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 6$ N/mm²						
M8	12x80	80	0,9	0,9	0,75	3,0
M8 / M10/ IG-M6	16x85	85	0,9	0,9	0,75	4,0
	16x130	130	1,2	1,2	0,9	4,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,75	6,0
	20x130	130	1,2	1,2	0,9	6,0
Compressive strength $f_b \geq 9$ N/mm²						
M8	12x80	80	1,2	1,2	0,9	3,5
M8 / M10/ IG-M6	16x85	85	1,2	1,2	0,9	5,0
	16x130	130	1,5	1,5	1,2	5,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,2	1,2	0,9	7,5
	20x130	130	1,5	1,5	1,2	7,5

1) Values are valid for c_{cr} and c_{min}

2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 250 mm: $V_{Rk,c,II} = V_{Rk,b}$

3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Brick type: Clay hollow brick Calibric R+

Table C70: Characteristic values of resistance under tension and shear load (continue)

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 12$ N/mm²						
M8	12x80	80	1,2	1,2	0,9	4,0
M8 / M10/ IG-M6	16x85	85	1,2	1,2	0,9	5,5
	16x130	130	1,5	1,5	1,2	5,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,2	1,2	0,9	8,5
	20x130	130	1,5	1,5	1,2	8,5

1) Values are valid for c_{cr} and c_{min}

2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with $c \geq 250$ mm: $V_{Rk,c,II} = V_{Rk,b}$

3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C71: Displacements

Anchor size	Sleeve	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,34	0,80	0,27	0,55	1,0	1,10	1,65
M8 / M10/ IG-M6	16x85	85					1,43	2,0	3,0
	16x130	130	0,43		0,34	0,69			
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,34		0,27	0,55	2,14		
	20x130	130	0,43		0,34	0,69			

Brick type: Clay hollow brick Urbanbric

Table C72: Description of the brick

Brick type		Clay hollow brick Urbanbric
Bulk density	ρ [kg/dm^3]	0,7
Compressive strength	$f_b \geq$ [N/mm^2]	6, 9 or 12
Code		EN 771-1
Producer (country code)		e.g. Imerys (FR)
Brick dimensions	[mm]	560 x 200 x 274
Drilling method		Rotary

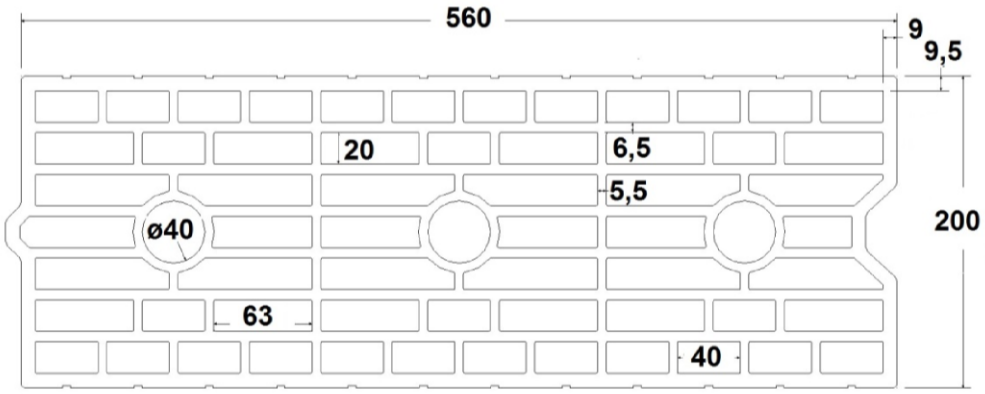
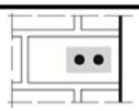
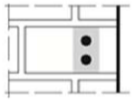


Table C73: Spacing and edge distances

Anchor size			**All sizes**
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,II}$	[mm]	560
	$s_{cr,\perp}$	[mm]	274
Minimum spacing	s_{min}	[mm]	100

1) Value in brackets for VM-SH 20x85 and VM-SH 20x130
2) For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C74: Group factor for anchor group in case of tension loading

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		185	100	$\alpha_{g,N,II}$	[-]	1,9
		c_{cr}	560			2,0
⊥: anchors placed perpendicular to horizontal joint		185	100	$\alpha_{g,N,\perp}$		1,1
		c_{cr}	274			2,0

Injection System VMU plus for masonry

Performance - Clay hollow brick Urbanbric
Description of the brick, Spacing and edge distances, Group factor

Annex C30

Brick type: Clay hollow brick Urbanbric

Table C75: Group factor for anchor group in case of shear loading parallel to free edge

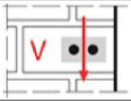
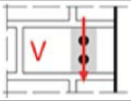
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	560	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	274	$\alpha_{g,V,\perp}$		2,0

Table C76: Group factor for anchor groups in case of shear load perpendicular to free edge

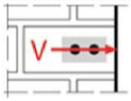
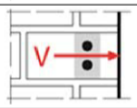
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	560	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	274	$\alpha_{g,V,\perp}$		2,0

Table C77: Characteristic values of resistance under tension and shear load

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 6$ N/mm²						
M8	12x80	80	0,9	0,9	0,75	3,0
M8 / M10/ IG-M6	16x85	85	0,9	0,9	0,75	3,0
	16x130	130	2,0	2,0	1,5	3,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,75	3,5
	20x130	130	2,0	2,0	1,5	3,5
Compressive strength $f_b \geq 9$ N/mm²						
M8	12x80	80	0,9	0,9	0,9	4,0
M8 / M10/ IG-M6	16x85	85	0,9	0,9	0,9	4,0
	16x130	130	2,5	2,5	2,0	4,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,9	4,5
	20x130	130	2,5	2,5	2,0	4,5

1) Values are valid for c_{cr} and c_{min}

2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 190 mm: $V_{Rk,c,II} = V_{Rk,b}$

3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Brick type: Clay hollow brick Urbanbric

Table C78: Characteristic values of resistance under tension and shear load (continue)

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 12$ N/mm²						
M8	12x80	80	1,2	1,2	0,9	4,5
M8 / M10/ IG-M6	16x85	85	1,2	1,2	0,9	4,5
	16x130	130	3,0	3,0	2,5	4,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,2	1,2	0,9	5,0
	20x130	130	3,0	3,0	2,5	5,0

1) Values are valid for c_{cr} and c_{min}

2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 190 mm: $V_{Rk,c,II} = V_{Rk,b}$

3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C79: Displacements

Anchor size	Sleeve	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,34	0,80	0,27	0,55	1,30	1,00	1,50
M8 / M10/ IG-M6	16x85	85							
	16x130	130	0,86		0,69	1,37			
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,34		0,27	0,55	1,43		
	20x130	130	0,86		0,69	1,37			

Brick type: Clay hollow brick Brique creuse C40

Table C80: Description of the brick

Brick type		Clay hollow brick Brique creuse C40
Bulk density	ρ [kg/dm^3]	0,7
Compressive strength	$f_b \geq$ [N/mm^2]	4, 8 or 12
Code		EN 771-1
Producer (country code)		e.g. Terreal (FR)
Brick dimensions	[mm]	500 x 200 x 200
Drilling method		Rotary

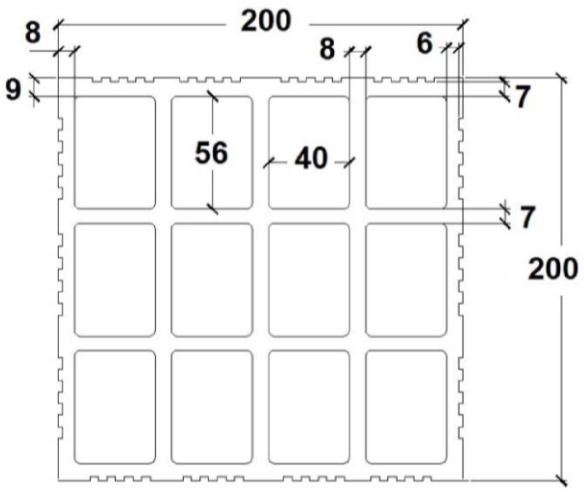
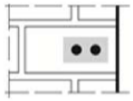
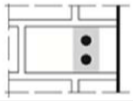


Table C81: Spacing and edge distances

Anchor size			**All sizes**
Edge distance	c_{cr}	[mm]	100 (120)[1)]
Minimum edge distance	c_{min}[2)]	[mm]	100 (120)[1)]
Spacing	$s_{cr,II}$	[mm]	500
	$s_{cr,\perp}$	[mm]	200
Minimum spacing	s_{min}	[mm]	200

1) Values in brackets for VM-SH 20x85 and VM-SH 20x130
2) For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C82: Group factor for anchor group in case of tension loading

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	200	$\alpha_{g,N,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	200	$\alpha_{g,N,\perp}$		2,0

Brick type: Clay hollow brick Brique creuse C40

Table C83: Group factor for anchor group in case of shear loading parallel to free edge

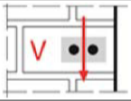
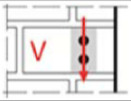
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	200	$\alpha_{g,V,\perp}$		2,0

Table C84: Group factor for anchor group in case of shear load perpendicular to free edge

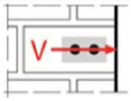
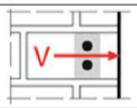
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	200	$\alpha_{g,V,\perp}$		2,0

Table C85: Characteristic values of resistance under tension and shear load

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 4$ N/mm²						
M8	12x80	80	0,6	0,6	0,6	0,9
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
Compressive strength $f_b \geq 8$ N/mm²						
M8	12x80	80	0,9	0,9	0,75	1,2
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C
3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Brick type: Clay hollow brick Brique creuse C40

Table C86: Characteristic values of resistance under tension and shear load (continue)

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 12$ N/mm²						
M8	12x80	80	1,2	1,2	0,9	1,5
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C
3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C87: Displacements

Anchor size	Sleeve	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,17	0,80	0,14	0,27	0,3	0,9	1,35
M8 / M10/ IG-M6	16x85	85							
	16x130	130	0,14		0,11	0,23			
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,17		0,14	0,27			
	20x130	130	0,14		0,11	0,23			

Brick type: Clay hollow brick Blocchi Leggeri

Table C88: Description of the brick

Brick type		Clay hollow brick Blocchi Leggeri
Bulk density	ρ [kg/dm^3]	0,6
Compressive strength	$f_b \geq$ [N/mm^2]	4, 6, 8 or 12
Code		EN 771-1
Producer (country code)		e.g. Wienerberger (IT)
Brick dimensions	[mm]	250 x 120 x 250
Drilling method		Rotary

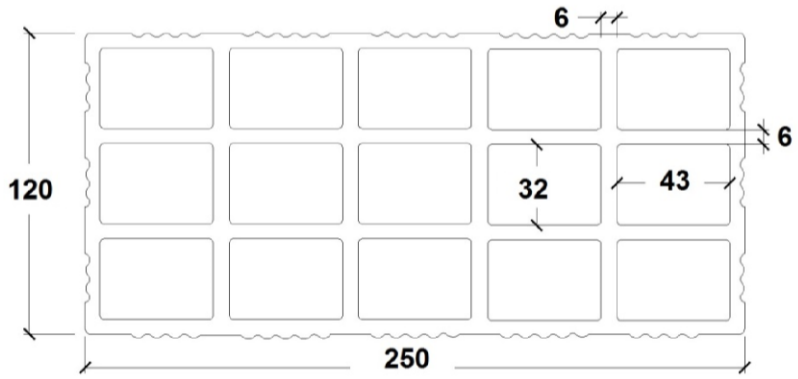
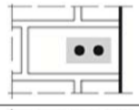
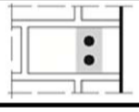


Table C89: Spacing and edge distances

Anchor size			**All sizes**
Edge distance	c_{cr}	[mm]	100 (120)[1)]
Minimum edge distance	c_{min}	[mm]	60
Spacing	$s_{cr,II}$	[mm]	250
	$s_{cr,\perp}$	[mm]	120
Minimum spacing	s_{min}	[mm]	100

1) Value in brackets for VM-SH 20x85; VM-SH 20x130 and VM-SH 20x200

Table C90: Group factor for anchor group in case of tension loading

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60	100	$\alpha_{g,N,II}$	[-]	1,0
		c_{cr}	250			2,0
⊥: anchors placed perpendicular to horizontal joint		60	100	$\alpha_{g,N,\perp}$		2,0

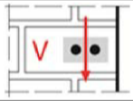
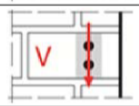
Injection System VMU plus for masonry

Performance - Clay hollow brick Blocchi Leggeri
Description of the brick, Spacing and edge distances, Group factor

Annex C36

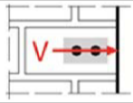
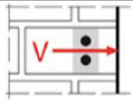
Brick type: Clay hollow brick Blocchi Leggeri

Table C91: Group factor for anchor group in case of shear loading parallel to free edge

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60[1)]	100[1)]	$\alpha_{g,V,II}$	[-]	1,0
		c_{cr}	250			2,0
⊥: anchors placed perpendicular to horizontal joint		60[1)]	100[1)]	$\alpha_{g,V,\perp}$		1,6
		c_{cr}	250			2,0

[1)] Only valid for $V_{Rk,b}$ according to Table C93 and C94 values in brackets

Table C92: Group factor for anchor group in case of shear load perpendicular to free edge

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60[1)]	100[1)]	$\alpha_{g,V,II}$	[-]	1,0
		c_{cr}	250			2,0
⊥: anchors placed perpendicular to horizontal joint		60[1)]	100[1)]	$\alpha_{g,V,\perp}$		1,6
		c_{cr}	250			2,0

[1)] Only valid for $V_{Rk,b}$ according to Table C93 and C94 values in brackets

Table C93: Characteristic values of resistance under tension and shear load

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$[1)]			$V_{Rk,b}$[4)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 4$ N/mm²						
M8	12x80	80	0,4	0,4	0,3	2,0[2)] (0,9)[3)]
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 125 mm: $V_{Rk,c,II} = V_{Rk,b}$
3) Values in brackets $V_{Rk,c} = V_{Rk,b}$ for anchors with c_{min}
4) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Brick type: Clay hollow brick Blocchi Leggeri

Table C94: Characteristic values of resistance under tension and shear load (continue)

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [4]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 6$ N/mm²						
M8	12x80	80	0,5	0,5	0,4	2,5 [2] (1,2) [3]
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				
Compressive strength $f_b \geq 8$ N/mm²						
M8	12x80	80	0,6	0,6	0,5	3,0 [2] (1,2) [3]
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				
Compressive strength $f_b \geq 12$ N/mm²						
M8	12x80	80	0,6	0,6	0,6	3,5 [2] (1,5) [3]
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				

1) Values are valid for c_{cr} and c_{min}

2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with $c \geq 125$ mm: $V_{Rk,c,II} = V_{Rk,b}$

3) Values in brackets $V_{Rk,c} = V_{Rk,b}$ for anchors with c_{min}

4) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

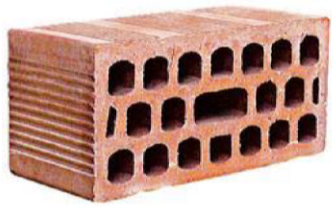
Table C95: Displacements

Anchor size	Sleeve	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
All sizes	All sizes	All sizes	0,17	1,20	0,21	0,41	0,9	1,20	1,80

Brick type: Clay hollow brick Doppio Uni

Table C96: Description of the brick

Brick type		Clay hollow brick Doppio Uni
Bulk density	ρ [kg/dm^3]	0,9
Compressive strength	$f_b \geq$ [N/mm^2]	10, 16, 20 or 28
Code		EN 771-1
Producer (country code)		e.g. Wienerberger (IT)
Brick dimensions	[mm]	250 x 120 x 120
Drilling method		Rotary



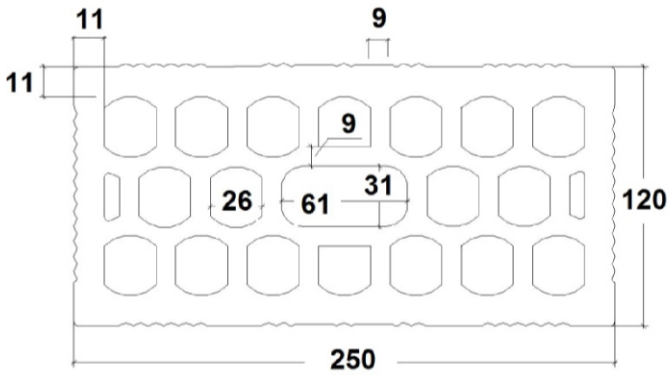
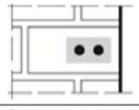
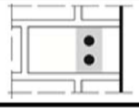


Table C97: Spacing and edge distances

Anchor size			**All sizes**
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	60
Spacing	$s_{cr,II}$	[mm]	250
	$s_{cr,\perp}$	[mm]	120
Minimum spacing	$s_{min,II}$	[mm]	100
	$s_{min,\perp}$	[mm]	120

1) Value in brackets for VM-SH 20x85; VM-SH 20x130 and VM-SH 20x200
2) For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C98: Group factor for anchor group in case of tension loading

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60	100	$\alpha_{g,N,II}$	[-]	1,0
		c_{cr}	250			2,0
⊥: anchors placed perpendicular to horizontal joint		60	100	$\alpha_{g,N,\perp}$		2,0

Injection System VMU plus for masonry

Performance - Clay hollow brick Doppio Uni
Description of the brick, Spacing and edge distances, Group factor

Annex C39

Brick type: Clay hollow brick Doppio Uni

Table C99: Group factor for anchor group in case of shear loading parallel to free edge

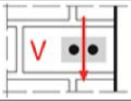
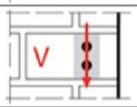
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	250	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	120	$\alpha_{g,V,\perp}$		2,0

Table C100: Group factor for anchor group in case of shear load perpendicular to free edge

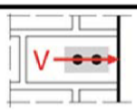
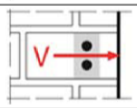
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	250	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	120	$\alpha_{g,V,\perp}$		2,0

Table C101: Characteristic values of resistance under tension and shear load

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 10$ N/mm²						
M8	12x80	80	0,6	0,6	0,5	1,5
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C
3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Brick type: Clay hollow brick Doppio Uni

Table C102: Characteristic values of resistance under tension and shear load (continue)

Anchor size	Sleeve	Effective Anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			[kN]
Compressive strength $f_b \geq 16$ N/mm²						
M8	12x80	80	0,75	0,75	0,6	2,0
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				
Compressive strength $f_b \geq 20$ N/mm²						
M8	12x80	80	0,9	0,9	0,75	2,0
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				
Compressive strength $f_b \geq 28$ N/mm²						
M8	12x80	80	1,2	1,2	0,9	2,5
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				

1) Values are valid for c_{cr} and c_{min}

2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C

3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

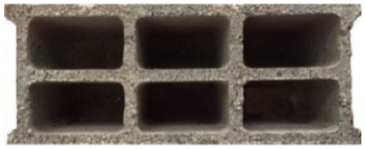
Table C103: Displacements

Anchor size	Sleeve	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
All sizes	All sizes	All sizes	0,26	1,20	0,31	0,62	0,6	0,3	0,45

Brick type: Hollow lightweight concrete Bloc creux B40

Table C104: Description of the brick

Brick type		Hollow Lightweight concrete Bloc creux B40
Bulk density	ρ [kg/dm^3]	0,8
Compressive strength	$f_b \geq$ [N/mm^2]	4
Code		EN 771-3
Producer (country code)		e.g. Sepa (FR)
Brick dimensions	[mm]	494 x 200 x 190
Drilling method		Rotary



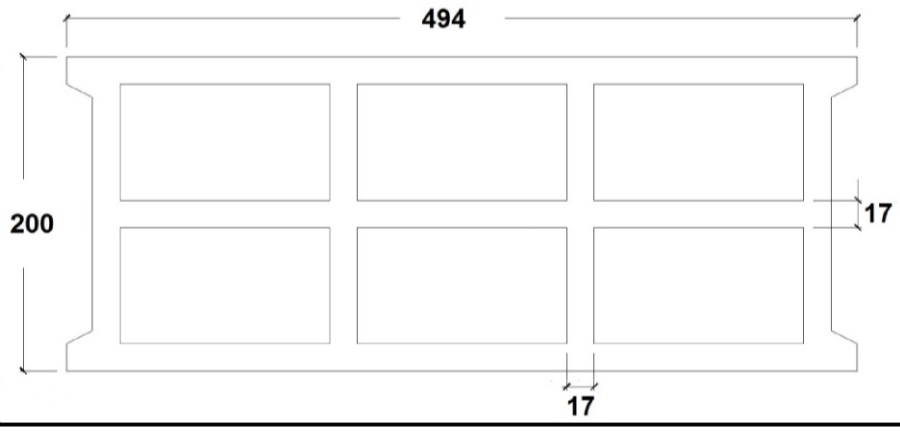
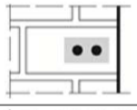
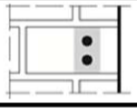


Table C105: Spacing and edge distances

Anchor size			**All sizes**
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,II}$	[mm]	494
	$s_{cr,\perp}$	[mm]	190
Minimum spacing	s_{min}	[mm]	100

[1] Value in brackets for VM-SH 20x85 and VM-SH 20x130
[2] For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C106: Group factor for anchor group in case of tension loading

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		100	100	$\alpha_{g,N,II}$	[-]	1,5
		c_{cr}	494			2,0
⊥: anchors placed perpendicular to horizontal joint		100	100	$\alpha_{g,N,\perp}$		1,0
		c_{cr}	190			2,0

Injection System VMU plus for masonry

Performance - Hollow Lightweight concrete Bloc creux B40
Description of the brick, Spacing and edge distances, Group factor

Annex C42

Brick type: Hollow lightweight concrete Bloc creux B40

Table C107: Group factor for anchor group in case of shear loading parallel to free edge

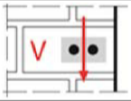
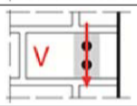
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		50	100	$\alpha_{g,V,II}$	[-]	1,1
		c_{cr}	494			2,0
⊥: anchors placed perpendicular to horizontal joint		100	100	$\alpha_{g,V,\perp}$		1,1
		c_{cr}	190			2,0

Table C108: Group factor for anchor group in case of shear load perpendicular to free edge

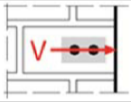
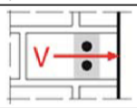
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	494	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	190	$\alpha_{g,V,\perp}$		2,0

Table C109: Characteristic values of resistance under tension and shear load

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]						
Compressive strength $f_b \geq 4$ N/mm²									
M8	12x80	80	1,2	0,9	0,75	0,9	0,9	0,75	3,0
M8 / M10/ IG-M6	16x85	85				1,2			
	16x130	130				1,2			
M12 / M16 / IG-M8 / IG-M10	20x85	85				1,2			
	20x130	130				1,2			

1) Values are valid for c_{cr} and c_{min}

2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 250 mm: $V_{Rk,c,II} = V_{Rk,b}$

3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C110: Displacements

Anchor size	Sleeve	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
All sizes	All sizes	All sizes	0,34	0,90	0,31	0,62	0,86	0,9	1,35

Brick type: Solid lightweight concrete - LAC

Table C111: Description of the brick

Brick type		Solid lightweight concrete LAC
Bulk density	ρ [kg/dm^3]	0,6
Compressive strength	$f_b \geq$ [N/mm^2]	2
Code		EN 771-3
Producer (country code)		e.g. Bisotherm (DE)
Brick dimensions	[mm]	300 x 123 x 248
Drilling method		Rotary

Table C112: Spacing and edge distances

Anchor size			**All sizes**
Edge distance	c_{cr}	[mm]	1,5*h_{ef}
Minimum edge distance	c_{min}	[mm]	60
Spacing	s_{cr}	[mm]	3*h_{ef}
Minimum spacing	s_{min}	[mm]	120

Table C113: Group factor for anchor group in case of tension loading

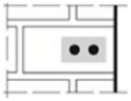
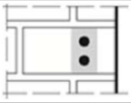
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		90	120	$\alpha_{g,N,II}$	[-]	1,1
		1,5*hef	3*h_{ef}			2,0
⊥: anchors placed perpendicular to horizontal joint		124	120	$\alpha_{g,N,\perp}$		1,1
		1,5*hef	3*h_{ef}			2,0

Table C114: Group factor for anchor group in case of shear loading parallel to free edge

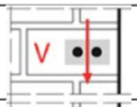
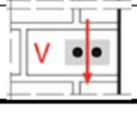
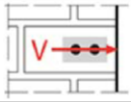
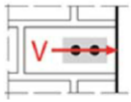
Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	0,6
		90	120			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		0,6
		124	120			2,0

Table C115: Group factor for anchor group in case of shear load perpendicular to free edge

Configuration		with c [mm] ≥	with s [mm] ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	0,6
		90	120			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		0,6
		1,5*hef	120			1,0
		1,5*hef	3*h_{ef}			2,0

Brick type: Solid lightweight concrete - LAC

Table C116: Characteristic values of resistance under tension and shear load

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	All temperature ranges
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]						
Compressive strength $f_b \geq 2$ N/mm²									
M8	-	80	3,0	2,5	2,0	2,5	2,0	1,5	3,0
M8 / M10/ IG-M6	-	90	3,0	3,0	2,0	2,5	2,5	2,0	3,0
M10 / IG-M8	-	100	3,5	3,0	2,5	3,0	2,5	2,0	3,0
M16 / IG-M10	-	100	3,0	3,0	2,0	3,0	3,0	2,0	3,0
M8	12x80	80	2,5	2,5	2,0	2,5	2,0	1,5	3,0
M8 / M10/ IG-M6	16x85	85	3,0	2,5	2,0	3,0	2,5	2,0	3,0
	16x130	130	3,0	2,5	2,0	3,0	2,5	2,0	3,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	2,5	2,5	2,0	2,5	2,5	2,0	3,0
	20x130	130							
	20x200	200							

1) Values are valid for c_{cr}, values in brackets are valid for single anchors with c_{min}
2) For calculation of $V_{Rk,c}$ see ETAG029, Annex C
3) The values are valid for steel 5.6 or higher. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C117: Displacements

Anchor size	Sleeve	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	-	80	0,86	0,50	0,43	0,86	0,9	0,25	0,38
M8 / M10/ IG-M6	-	90							
M10 / IG-M8	-	100	1,00	0,35	0,35	0,70			
M16 / IG-M10	-	100	0,86		0,30	0,60			
M8	12x80	80	0,71	0,35	0,25	0,50	0,9	0,25	0,38
M8 / M10/ IG-M6	16x85	85							
	16x130	130							
M12 / M16 / IG-M8 / IG-M10	20x85	85							
	20x130	130							
	20x200	200							

Injection System VMU plus for masonry

Performance - Solid lightweight concrete - LAC
Characteristic values of resistance, Displacements

Annex C45